



tesa® ACXplus 70740

Product Information

3900µm double-sided acrylic foam tape

Product Description

tesa® ACX^{plus} 70740 is a deep black double-sided acrylic foam tape. It consists of a high performance acrylic system and is identified by its bonding power, stress dissipation and its temperature and weather resistance.

Due to the product's unique formulation, this double-sided pure acrylic foam tape combines a very good temperature and shear resistance with an outstanding cold shock resistance up to -40°. This product also shows robustness when it comes to outdoor performance. The viscoelastic core of this product is able to compensate for thermal elongations of bonded parts.

tesa® ACX^{plus} 70740 is especially designed for permanent demanding outdoor bonding applications and is therefore suitable for exposure to extreme temperatures, UV, chemicals, salt water, as well as cleaning agents.

Application Fields

The tesa® ACX^{plus} product family is suitable for a wide range of constructive bonding applications. To ensure the highest performance possible, our aim is to fully understand the application (including the substrates involved) in order to provide the right product recommendation. Example mounting applications in different industries (e.g. solar, elevator, transportation) include but are not limited to:

- * Stiffener bars
- * Wall cladding
- * Decorative elements
- * Door panels
- * Flush Design

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|----------------|-------------------|---------|
| • Backing | foamed acrylic | • Total thickness | 3900 µm |
| • Type of adhesive | pure acrylic | • Color | black |

For latest information on this product please visit <http://l.tesa.com/?ip=70740>



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Properties/Performance Values

- | | | | |
|------------------------------------|--------|-------------------------------------|--------|
| • Temperature resistance long term | 120 °C | • Temperature resistance short term | 220 °C |
|------------------------------------|--------|-------------------------------------|--------|

Adhesion to Values

- | | | | |
|-----------------------|---------|-------------------------|---------|
| • ABS (initial) | 5 N/cm | • Steel (after 14 days) | 38 N/cm |
| • ABS (after 14 days) | 6 N/cm | • Steel (after 3 days) | 38 N/cm |
| • Steel (initial) | 14 N/cm | | |

Additional Information

Please note that we recommend using tesa[®] Adhesion Promoter as a surface pre-treatment. It leads to a significant improvement in adhesion levels, avoids moisture infiltration, and promotes long-term resistance against harsh environmental factors. Which tesa[®] Adhesion Promoter should be used depends on the substrates and the application. We will be glad to advise you in order to find the right solution.

Liner versions:

* PV24: Blue film liner - unbranded

* Further liner versions might be available upon request.

Disclaimer

tesa[®] products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa[®] product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



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