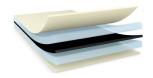


tesa® 68817

Product Information



200µm double sided LSE and tacky mounting tape

Product Description

tesa® 68817 is a black, double sided self-adhesive tape, consisting of a black PET backing. The modified acrylic adhesive ensures a very high tack and high bonding strength on polar and un-polar substrates.

Special features:

- Thickness: 200μm
- Excellent bonding strength, even on LSE surfaces
- · Excellent tack
- · Very good shock resistance
- · High push-out resistance
- Black color for easy detection or design purposes

Application Fields

- · Component mounting
- · Speaker mesh mounting
- · Battery mounting
- · Lens mounting

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PET film	•	Color	black
•	Type of adhesive	modified acrylic	•	Color of liner	transparent
•	Type of liner	PET film	•	Thickness of liner	50 μm
•	Total thickness	200 μm			

Properties/Performance Values

•	Elongation at break	90 %	•	Tack	very good
•	Tensile strength	75 N/cm	•	Temperature resistance long	100 °C
•	Ageing resistance (UV)	good		term	
•	Humidity resistance	good	•	Temperature resistance short	200 °C
				term	



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Product Information

Adhesion to Values

• PC (initial) 15 N/cm PP (initial) 14 N/cm • PC (after 14 days) 15.5 N/cm • PP (after 14 days) 15 N/cm • PE (initial) 10 N/cm Steel (initial) 17 N/cm PE (after 14 days) 12.5 N/cm Steel (after 14 days) 17.5 N/cm

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.