

# tesa<sup>®</sup> 4990 Butt-Splicing Tape

**Product Information** 



350µm single-sided modified acrylic adhesive tape

#### **Product Description**

tesa<sup>®</sup> 4990 is a single-sided adhesive tape using a modified-acrylic adhesive and a black PET-cloth backing. The acrylic adhesive combines fast dwelling performance in combination with excellent resistance against elevated temperature. tesa<sup>®</sup> 4990 shows excellent tensile resistance for high tension processes as well. tesa<sup>®</sup> 4990 is offering in-line curing of the adhesive to compensate the general effect of adhesive softening at high temperature. This results in a stable adhesive strength across a wide temperature range.

Features

- \* Shear resistant, acrylic adhesive
- \* Tensile resistant PET-fabric backing
- \* Easy handling and application

#### Benefits

- \* Suitable for high temperature processes resisting up to 250°C
- \* High tear-resistance for high tension processes
- \* Secure compensation of web tension in high-tension web processes avoids web breaks and wrinkles
- \* No cure time Eliminates cure time for faster production
- \* No machinery investment Utilize existing machinery to implement more efficient production

#### **Product Features**

- Shear-resistant acrylic adhesive for high-temperature processes up to 250°C
- Highly tear-resistant PET-cloth backing for high-tension processes
- No cure time, eliminating cure time for faster production
- No machinery investment, utilizing existing machinery to implement more efficient production
- Easy handling and application

### **Application Fields**

Splicing of metal webs is the focus application for this specifically designed product withstanding elevated temperatures as well as processes with high web-tension.

For latest information on this product please visit http://l.tesa.com/?ip=04990



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#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

•	Backing	PET cloth	•	Total thickness	350 µm
•	Type of adhesive	tackified acrylic	•	Color	black
•	Type of liner	MOPP	٠	Color of liner	red

#### **Properties/Performance Values**

•	Elongation at break	40 %	•	Operation temperature up to	250 °C
•	Tensile strength	240 N/cm	•	Tensile strength (crosswise)	105 N/cm

#### **Adhesion to Values**

• Steel 11.5 N/cm

#### **Additional Information**

• Liner variant: PV6 red MOPP-film (80μm; 72g/m<sup>2</sup>)

### Disclaimer

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