



tesa[®] 60152

Adhesion Promoter PU/HPVC

Product Information

Adhesion Promoter for PU

Product Description

tesa[®] Adhesion Promoter is used to improve the adhesion of tesa[®] ACX^{plus} tapes on polyurethane and hard PVC. Due to the different behaviors of the substrates, we recommend to test our Adhesion Promoter prior to usage. tesa[®] Adhesion Promoter 60152 is UV traceable, because of UV pigments contained in the solution.

Product Features

- It is especially recommended for our tesa[®] ACX^{plus} product family.
- The UV-traceability of our tesa[®] ACX^{plus} Adhesion Promoter allows easy quality control during the application process.

Application Fields

Recommended for PU and hard PVC.

Used to enhance the bonding strength and to reach higher peel adhesion values with our ACX^{plus} tapes.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- Color yellow

Properties/Performance Values

- | | | | |
|---------------|------------------------|----------------------|----------------------|
| • Consistency | liquid | • Spreading rate ca. | 15 m ² /l |
| • Density | 0.76 g/cm ³ | • Viscosity | 9 mPa s |
| • Solids | 10 % | | |

Additional Information

The bonding surface should be free of dust, grease, oil, moisture and other contaminants before using tesa[®] Adhesion Promoter 60152.

Clean the substrate with a lint free cloth and appropriate solvents, such as Ethanol or Isopropanol.

Then apply tesa[®] Adhesion Promoter 60152 thinly to the bonding surface, making sure that the entire surface is coated.

The Adhesion Promoter can be applied with a lint free cloth or brush, application pen or felt applicator.

Wait 2 to 5 minutes to give the solvents time to evaporate.

Keep the prepared surface free from contaminants prior to applying tesa[®] ACX^{plus} tape.

Open time for bonding are several hours/ days.

Shelf life are 12 month when stored in the original container at room temperature.

For latest information on this product please visit <http://l.tesa.com/?ip=60152>



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Additional Information

For all further information kindly refer to the respective material safety data sheet (MSDS).

<http://www.tesa.com/company/safety/msds>

Disclaimer

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For latest information on this product please visit <http://l.tesa.com/?ip=60152>