



# **Product Information**

# $250\mu m$ double sided black standard PE foam tape

## **Product Description**

tesa® 61645 is a black double-sided tape consisting of a PE-foam backing equipped with a special modified acrylic adhesive.

tesa® 61645 features:

- \* Very good bonding strength
- \* Outstanding shock performance
- \* Good push-out resistance
- \* Waterproofness
- \* Good rework ability

#### **Product Features**

- Very good bonding strength
- Outstanding shock performance
- Good push-out resistance
- Waterproofness
- Good rework ability

#### **Application Fields**

- Smart Phone: Lens mounting & 2.5D/3D back cover mounting
- \* Tablet & Touch laptop: Lens mounting & touch panel mounting
- \* Battery mounting

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

# Product Construction

•	Backing	PE foam	•	Color	black
•	Type of adhesive	tackified acrylic	•	Type of liner - inside	PET
٠	Total thickness	250 µm			

For latest information on this product please visit http://l.tesa.com/?ip=61645





**Product Information** 

## **Properties/Performance Values**

•	Elongation at break	350 %
•	Tensile strength	16 N/cm
•	Ageing resistance (UV)	good

#### Adhesion to Values

•	ABS (initial)	9 N/cm
•	ABS (after 14 days)	12 N/cm
•	Glass (initial)	12.5 N/cm
•	Glass (after 14 days)	12.5 N/cm
•	PC (initial)	12 N/cm

•	PC (after 14 days)	13.5 N/cm
•	PMMA (initial)	13 N/cm
•	PMMA (after 14 days)	14.5 N/cm

good

good

good

• Humidity resistance

• Static shear resistance at 23°C

Static shear resistance at 40°C

Steel (initial)
Steel (after 14 days)
10.5 N/cm
12.5 N/cm

## **Additional Information**

Liner: PV50 transparent PET-film (50µm)

# Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



Page 2 of 2 – as of 25/02/24 – en-SG