



# **Product Information**

# $200\mu m$ double-sided black standard PE foam tape

## **Product Description**

tesa® 61644 is a black double-sided tape consisting of a PE-foam backing equipped with a special modified acrylic adhesive.

tesa® 61644 features:

- \* Very good bonding strength
- \* Outstanding shock performance
- \* Good push-out resistance
- \* Waterproofness
- \* Good rework ability

#### **Product Features**

- Very good bonding strength
- Outstanding shock performance
- Good push-out resistance
- Waterproofness
- Good rework ability

## **Application Fields**

- Smart Phone: Lens mounting & touch panel mounting
- \* Tablet & Touch laptop: Lens mounting & touch panel mounting
- \* Battery mounting

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

For latest information on this product please visit http://l.tesa.com/?ip=61644



# tesa® 61644

# **Product Information**

## **Product Construction**

| <ul><li>Backing</li><li>Type of adhesive</li><li>Total thickness</li></ul>                    | PE foam<br>tackified acrylic<br>200 μm | <ul> <li>Color black</li> <li>Type of liner - inside PET</li> </ul>  |
|---|--|--|
| Properties/Performance Values   |  |  |
| <ul><li>Elongation at break</li><li>Tensile strength</li><li>Ageing resistance (UV)</li></ul> | 300 %<br>12 N/cm<br>good               | <ul> <li>Humidity resistance good</li> <li>Static shear resistance at 23°C good, medium</li> <li>Static shear resistance at 40°C good, medium</li> </ul> |
| Adhesion to Values  |  |  |
| • ABS (initial)   | 8.5 N/cm                               | PC (after 14 days)     13 N/cm   |
| <ul> <li>ABS (after 14 days)</li> </ul>   | 12 N/cm                                | PMMA (initial) 12.5 N/cm   |
| <ul> <li>Glass (initial)</li> </ul>   | 12 N/cm                                | PMMA (after 14 days)     14.5 N/cm   |
| <ul> <li>Glass (after 14 days)</li> </ul>   | 13 N/cm                                | Steel (initial) 10 N/cm  |
| • PC (initial)  | 11.5 N/cm                              | Steel (after 14 days)     12 N/cm  |

## **Additional Information**

Liner: PV50 transparent PET-film (50 $\mu$ m)

# Disclaimer

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