

# tesa® 4968

## **Product Information**



#### Double-sided filmic tape

## **Product Description**

tesa® 4968 is a white double-sided self-adhesive tape consisting of a PVC-backing and a tackified acrylic adhesive.

tesa® 4968 features especially:

- · An outstanding adhesion level even to critical low surface energy materials such as PP and PE
- Immediate functionality of the laminated bond due to excellent initial tack
- · Light and age-resistant acrylic adhesive

#### **Product Features**

- · Excellent adhesion and bonding strength, often also on low surface energy surfaces
- Immediate functionality of the laminated bond due to excellent initial tack
- Light and aging-resistant acrylic adhesive for long-term applications
- · Very good plasticizer resistance

## **Application Fields**

- Mounting of non-heated exterior car mirrors onto the holding plate
- · Mounting of mouldings and decorative trim parts in the furniture industry

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

| • | Backing          | PVC film          | • | Color              | white              |
|---|------------------|-------------------|---|--------------------|--------------------|
| • | Type of adhesive | tackified acrylic | • | Color of liner     | brown              |
| • | Type of liner    | paper             | • | Thickness of liner | 69 µm              |
| • | Total thickness  | 295 μm            | • | Weight of liner    | $80 \text{ g/m}^2$ |

#### **Properties/Performance Values**

| • | Elongation at break    | 130 %     | • | Static shear resistance at 23°C | good      |
|---|------------------------|-----------|---|---------------------------------|-----------|
| • | Tensile strength       | 30 N/cm   | • | Static shear resistance at 40°C | medium    |
| • | Ageing resistance (UV) | good      | • | Tack                            | very good |
| • | Chemical Resistance    | good      | • | Temperature resistance long     | 60 °C     |
| • | Humidity resistance    | very good |   | term                            |           |
| • | Softener resistance    | very good | • | Temperature resistance min.     | -40 °C    |
|   |                        |           | • | Temperature resistance short    | 70 °C     |
|   |                        |           |   | term                            |           |



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#### Adhesion to Values

| • | ABS (initial)             | 13.1 N/cm |
|---|---------------------------|-----------|
| • | ABS (after 14 days)       | 20 N/cm   |
| • | Aluminium (initial)       | 10.3 N/cm |
| • | Aluminium (after 14 days) | 20.7 N/cm |
| • | PC (initial)              | 13.8 N/cm |
| • | PC (after 14 days)        | 24.6 N/cm |
| • | PET (initial)             | 9.6 N/cm  |
| • | PET (after 14 days)       | 12.7 N/cm |
|   |                           |           |

| • | PP (initial)          | 11 N/cm   |
|---|-----------------------|-----------|
| • | PP (after 14 days)    | 14.1 N/cm |
| • | PS (initial)          | 11.9 N/cm |
| • | PS (after 14 days)    | 18.2 N/cm |
| • | PVC (initial)         | 10.6 N/cm |
| • | PVC (after 14 days)   | 25.3 N/cm |
| • | Steel (initial)       | 12.5 N/cm |
| • | Steel (after 14 days) | 21.2 N/cm |

#### **Additional Information**

Liner variants: PV0 brown glassine paper (71 μm) PV6 red MOPP-film (80 μm)

#### Disclaimer

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