

tesa® 69906 Optically Clear Adhesive

Product Information



Product Description

tesa® 69906 is a highly transparent transfer tape produced under controlled clean room conditions and designed for optically clear lamination for rigid or flexible substrates with curved designs. It is post UV curable tape which could be cured under UVA and UVV (<410nm) wavelength.

Product Features

- · High transmittance and low haze
- Excellent temperature, humidity and UV-resistance
- Low UV curing dosage
- · Excellent edge bubble suppression

Application Fields

- · Optically clear lamination of curved cover designs
- Optically clear lamination of plastic cover

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	none	•	Color of liner	transparent
•	Type of adhesive	acrylic	•	Thickness of easy release liner	50 μm
•	Type of liner	PET film	•	Thickness of tape	150 μm
•	Color	transparent	•	Thickness of tight release liner	75 μm

Properties/Performance Values

•	Ageing resistance (UV)	very good	•	Refractive index	1.48
•	Haze	0.2 %	•	Tack	low
•	Humidity resistance	very good	•	Transmittance (380 - 780nm) >	99 %

Adhesion to Values

•	Glass (initial)	14.2 N/cm	•	PC (after UV curing)	14.9 N/cm
•	Glass (after UV curing)	14.4 N/cm	•	PET (initial)	10.2 N/cm
•	PC (initial)	13.1 N/cm	•	PET (after UV curing)	11.7 N/cm

Additional Information

UV curing dosage suggestion



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• Above 1000mj per sq.cm (UVA 365nm) dosage on adhesive surface

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