

tesa® 4615

Product Information



General purpose duct tape

Product Description

tesa® 4615 is a utility duct grade for general purpose applications. It consists of a 27 mesh woven fabric laminated on a colored PE film. The product is coated with a synthetic rubber adhesive with solvent-free technology.

Application Fields

The product can be used for a variety of basic applications such as

- Holding protective layers e.g. plastic films and paper sheets
- Fastening and bundling of wires, cables and loose objects
- Sealing, marking and masking even on slightly rough surfaces

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing material	PE laminated cloth	•	Total thickness	175 μm
•	Type of adhesive	synthetic rubber			

Properties/Performance Values

•	Abrasion resistance	good	•	Operation temperature up to	60 °C
•	Elongation at break	14 %	•	Residue free removal	no
•	Tensile strength	40 N/cm	•	Straight tear edges	good
•	Easy to write on	no	•	Tack	very good
•	Hand tearability	good	•	Unwind force at 30m/min	3.5 N/cm
•	Humidity resistance	good	•	Water resistance	good
•	Mesh	27 threads/inch ²			

Adhesion to Values

Backing	5 N/cm	 steel 	7 N/cm



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