

tesa® 6411

Product Information



Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing	Acrylic foam	• Total thickness	1100 µm
• Type of adhesive	LSE	• Color	black
• Type of liner	PE-coated paper		

Product Assortment

• Available liners	PE, PE-coated paper
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Properties/Performance Values

• Chemical Resistance	good	• Static shear resistance at 70°C	good
• Static shear resistance at 23°C	good	• Tack	very good
• Static shear resistance at 40°C	good		

Adhesion to Values

• ABS (initial)	42 N/cm	• PE (initial)	22 N/cm
• ABS (after 3 days)	46 N/cm	• PE (after 3 days)	28 N/cm
• Aluminium (initial)	44 N/cm	• PP (initial)	29 N/cm
• Aluminium (after 3 days)	48 N/cm	• PP (after 3 days)	31 N/cm
• Glass (initial)	37 N/cm	• Steel (initial)	46 N/cm
• Glass (after 3 days)	47 N/cm	• Steel (after 3 days)	51 N/cm

Storage Conditions

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Tapes should be stored at 4°C to 38°C and 0-95% relative humidity. And an optimum storage conditions are 22°C and 50% relative humidity.

Performance of tapes is not projected to change even after shelf life expires; however, tesa does suggest that tapes are used prior to the shelf life date whenever possible.

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