

## Seal Line

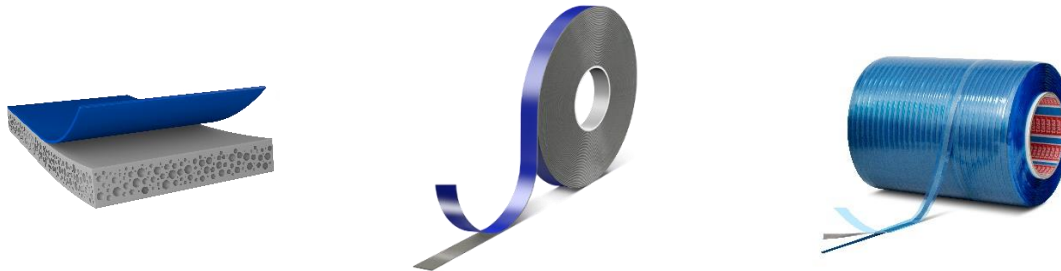
### Technical information

#### Product Description

- tesa® ACX<sup>plus</sup> 73608 seal Line is a gray, 0.8mm one layer acrylic foam tape for permanent mounting of window seal applications. It's modified acrylic foam achieves reliable and high bonding performance on variety of substrates with adhesion promoter and withstand changing environmental conditions throughout the lifetime of vehicle
- By introducing the new modified acrylic foam, tesa® ACX<sup>plus</sup> 73608 can be used on PP/EPDM, TPV, or TPE seal with adhesive promoters, the acrylic foam core ensures stable cohesion failure under various condition.

#### Main Product Features

- Good bonding stability with long term temperature resistance up to 90°C
- Viscoelastic acrylic foam core to compensate for different thermal elongation of bonded parts
- Efficient and robust application
- Good wet-out property
- High humidity and UV resistance
- PFAS / PFOS free Product



#### Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge based on our practical experience. Nevertheless, tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

## Seal Line

### Technical information

#### Product Properties

Backing Material	Foamed acrylic
Color	Gray
Total Thickness	0.8 mm
Density	600 kg/m <sup>3</sup>
Type of adhesive	Adhesive for LSE substrates
Temperature range short-term <sup>1</sup>	Up to 120°C
Temperature range long-term <sup>1</sup>	-40 to 90°C

#### Adhesion Properties (Part test)<sup>1</sup>

After 3days at RT	20.3N/cm
After Thermal shock, 10cycles, PV1200	18.7N/cm
After 10days at 50°C/ 95%RH	18.8N/cm
After 10days at 90°C	19.3N/cm
After 10days at -40°C	20.2N/cm

#### Liner Properties

Liner	PV16
Color	Royal blue
Material	HDPE film
Tensile strength	26 N/cm
Elongation at break	1117 %
Tabbing capability	PSA Tabbing (tesa® 50988) Heat Tabbing (tesa® 50999)

#### Notes:

1: Peel Adhesion on ink glass with primer, 180° angle, 300 mm/min, TPE65 seal as reinforcement  
Displayed values are target values, values can differ by customer substrates, load and test method.

#### Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge based on our practical experience. Nevertheless, tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.