



# tesa® ACXplus 79015

## Product Information



1.5 mm double-sided acrylic foam tape for mounting of automotive exterior attachment part

### Product Features

Good performance on LSE plastics and difficult-to-bond clear coats without primer

- Excellent bonding stability with long term temperature resistance up to 95°C
- PFAS / PFOS free Product
- Efficient and robust application
- Viscoelastic acrylic foam core to compensate for different thermal elongation of bonded parts
- Good wet-out property
- High humidity and UV resistance

LSE: low surface energy

MSE: medium surface energy

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

- |                    |         |                   |         |
|--------------------|---------|-------------------|---------|
| • Backing material | Acrylic | • Total thickness | 1500 µm |
| • Type of adhesive | LSE     | • Colour          | gray    |
| • Type of liner    | PE      | • Colour of liner | blue    |

### Properties/Performance Values

- |                          |           |                                   |           |
|--------------------------|-----------|-----------------------------------|-----------|
| • Ageing resistance (UV) | good      | • Humidity resistance             | very good |
| • Chemical resistance    | good      | • Static shear resistance at 90°C | very good |
| • Cold-shock resistance  | very good | • Temperature range               | -40 to 95 |

### Adhesion to Values

- |                      |         |                        |         |
|----------------------|---------|------------------------|---------|
| • ABS (initial)      | 45 N/cm | • Steel (initial)      | 35 N/cm |
| • ABS (after 3 days) | 45 N/cm | • Steel (after 3 days) | 35 N/cm |



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For latest information on this product please visit <http://l.tesa.com/?ip=79015>