



# tesa® ACXplus 7065

## High Adhesion

### Product Information

ACX<sup>plus</sup> High Adhesion 1200µm

### Product Description

tesa® ACX<sup>plus</sup> 7065 is a black acrylic foam tape.

It consists of a high-performance acrylic system and is primarily characterised by its bonding power, stress dissipation and its temperature and weather resistance.

Due to its unique formulation it combines a very high adhesion level with a very good resistance against plasticizer migration. It is especially designed for the bonding of “hard-to-bond-materials” such as powder coatings or plastic materials. Even for combinations of such materials with all kind of metals, or metal/metal bonding, it offers a convenient solution due to high process safety.

The visco-elastic, foamed acrylic core compensates different thermal elongation of bonded parts. The product provides a very high immediate tack and peel adhesion.

### Product Features

\*High adhesion levels on hard to bond substrate

\*Resistance to plasticizer migration

### Application Fields

Bonding of hard-to-bond materials such as

- Bumper rails
- Powder coated blades and panels
- Air distributaries

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

- |                    |                   |                   |         |
|--------------------|-------------------|-------------------|---------|
| • Backing material | foamed acrylic    | • Total thickness | 1200 µm |
| • Type of adhesive | tackified acrylic | • Colour          | black   |

### Properties/Performance Values

- |   |       |  |        |
|---|-------|--|--------|
| • Temperature resistance long term duration | 70 °C | • Temperature resistance short term duration | 170 °C |
|---|-------|--|--------|





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#### Adhesion to Values

• ABS (initial)	15 N/cm	• Steel (initial)	30 N/cm
• ABS (after 14 days)	30 N/cm	• Steel (after 14 days)	48 N/cm
• PP (initial)	4 N/cm	• Steel (after 3 days)	48 N/cm
• PP (after 14 days)	7 N/cm		

#### Additional Information

PV 22 = White PE coated paper liner tesa<sup>®</sup> ACX<sup>plus</sup> branded

PV 24 = Blue filmic liner

Adhesion values to PMMA, glass and aluminum are not part of the product specification.

tesa<sup>®</sup> ACX<sup>plus</sup> 7065 is recognised according to UL Standard 746C. UL File QOQW2.E309290

### Disclaimer

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For latest information on this product please visit <http://l.tesa.com/?ip=07065>