



Product Information

Product Description

tesa® 68540 is a transparent, double-sided self-adhesive tape consisting of a PET backing and a tackified acrylic adhesive.tesa® 68540 features esp.

- Thickness: 30µm
- Good adhesion level
- · Excellent resistance to demanding environmental conditions
- Excellent handling performance in converting processes

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

Backing materialType of adhesive	PET film tackified acrylic	Total thicknessColour	30 μm transparent
Properties/Performance Values			
 Ageing resistance (UV) Chemical resistance Humidity resistance Softener resistance 	very good good very good good	 Static shear resistance at 23°C Static shear resistance at 40°C Tack Temperature resistance long term duration 	good good low 100 °C
Adhesion to Values			
 ABS (initial) Aluminium (initial) Aluminium (after 14 days) PC (initial) PC (after 14 days) PE (initial) PE (after 14 days) PET (initial) PET (after 14 days) 	5.1 N/cm 4.8 N/cm 6.4 N/cm 6.4 N/cm 7.7 N/cm 2.2 N/cm 2.8 N/cm 5.6 N/cm	 PP (initial) PP (after 14 days) PS (initial) PS (after 14 days) PVC (initial) PVC (after 14 days) Steel (initial) Steel (after 14 days) 	2.8 N/cm 1.5 N/cm 4.1 N/cm 6.2 N/cm 4.6 N/cm 5.6 N/cm 6.6 N/cm





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