



# **Product Information**

#### **Product Description**

tesa® 68540 is a transparent, double-sided self-adhesive tape consisting of a PET backing and a tackified acrylic adhesive.tesa® 68540 features esp.

- Thickness: 30µm
- Good adhesion level
- · Excellent resistance to demanding environmental conditions
- Excellent handling performance in converting processes

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### **Product Construction**

<ul><li>Backing material</li><li>Type of adhesive</li></ul>	PET film tackified acrylic	<ul><li>Total thickness</li><li>Colour</li></ul>	30 μm transparent
Properties/Performance Values			
<ul> <li>Ageing resistance (UV)</li> <li>Chemical resistance</li> <li>Humidity resistance</li> <li>Softener resistance</li> </ul>	very good good very good good	<ul> <li>Static shear resistance at 23°C</li> <li>Static shear resistance at 40°C</li> <li>Tack</li> <li>Temperature resistance long term duration</li> </ul>	good good low 100 °C
Adhesion to Values			
<ul> <li>ABS (initial)</li> <li>Aluminium (initial)</li> <li>Aluminium (after 14 days)</li> <li>PC (initial)</li> <li>PC (after 14 days)</li> <li>PE (initial)</li> <li>PE (after 14 days)</li> <li>PET (initial)</li> <li>PET (after 14 days)</li> </ul>	5.1 N/cm 4.8 N/cm 6.4 N/cm 6.4 N/cm 7.7 N/cm 2.2 N/cm 2.8 N/cm 5.6 N/cm	<ul> <li>PP (initial)</li> <li>PP (after 14 days)</li> <li>PS (initial)</li> <li>PS (after 14 days)</li> <li>PVC (initial)</li> <li>PVC (after 14 days)</li> <li>Steel (initial)</li> <li>Steel (after 14 days)</li> </ul>	2.8 N/cm 1.5 N/cm 4.1 N/cm 6.2 N/cm 4.6 N/cm 5.6 N/cm 6.6 N/cm





**Product Information** 

## Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.