

## 7815 Black Line

## **Product Information**

tesa® ACX<sup>plus</sup> Black Line 1500μm

## **Product Description**

tesa® ACX<sup>plus</sup> 7815 is a deep black acrylic foam tape for exterior attachment part mounting. Its outstanding cold shock resistance is based on a modified acrylic foam core, which assures a reliable bond even at extreme low temperatures. Being visco-elastic, tesa® ACX<sup>plus</sup> 7815 optimally absorbs and dissipates dynamic and static loads. This exceptional capability enables tesa® ACX<sup>plus</sup> 7815 to compensate for extreme physical stress caused by different thermal elongation of bonded parts in rapidly changing temperatures.

#### Features:

- · Visco-elastic acrylic foam core to compensate for different thermal elongation of bonded parts
- Excellent cold shock performance
- · Deep black colour for enhanced appearance and high design flexibility
- Closed cell acrylic foam core for reliable sealing to prevent water penetration
- · High humidity and UV resistance

### **Product Features**

- · Deep black color for enhanced appearance and design flexibility
- · Excellent cold shock performance
- · High humidity and UV resistance
- · Superior push out resistance also at high temperatures
- PFAS / PFOS free Product
- · Closed cell acrylic foam core
- · Viscoelastic acrylic foam core to compensate for thermal elongation differences of bonded parts

## **Application Fields**

Permanent exterior mounting of

- Body side moldings and decorative trims
- Emblems
- Spoilers
- Antennas
- · Pillar appliques

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.





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## **Product Information**

### **Product Construction**

Backing material foamed acrylic
Total thickness
Tope of adhesive
Total thickness
Colour
Colour

## **Properties/Performance Values**

Elongation at break
1400 %
Humidity resistance
very good

Ageing resistance (UV) very good

### Adhesion to Values

ABS (after 3 days)
28 N/cm
Steel (after 3 days)
35 N/cm

#### **Additional Information**

PV 24 = Blue siliconised HDPE filmic liner

PV 25 = White siliconised PE-coated paper liner

## Disclaimer

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