

# tesa® 88665

#### **Product Information**



115 µm double-sided PET film differential tape (Silicone/Acrylic)

## **Product Description**

tesa®88665 is a transparent double-sided tape with a PET backing. One side is equipped with a silicone adhesive (easy side), and the other side is equipped with a modified acrylic (tight side). it's designed for the demanding applications where silicone materials must be bonded to a range of substrates.

#### **Product Features**

- · Excellent bonding properties of the silicone adhesive especially to silicone or silicone containing substrates
- · Excellent bonding properties of the acrylic adhesive to a wide range of materials
- Very good handling performance in converting processes
- Great resistance to demanding environmental conditions

## **Application Fields**

- · Silicone foam lamination
- Silicone rubber mounting (rubber feet, phone case, keypad, gasket etc.)
- Other critical surface mounting (PP. PE etc.)

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

•	Backing material	PET	•	Type of adhesive (tight release)	tackified acrylic
•	Total thickness	115 μm	•	Type of liner (easy release)	PET film
•	Colour	transparent	•	Type of liner (tight release)	coated paper
•	Type of adhesive (easy release)	silicone			

#### **Properties/Performance Values**

•	Elongation at break	75 %	•	Static shear resistance at 23°C	very good
•	Tensile strength	50 N/cm	•	Temperature resistance short	150 °C
		term duration			



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#### **Product Information**

#### Adhesion to Values

•	PC (tight-side, after 14 days)	10.8 N/cm
•	PC (tight-side, initial)	6.5 N/cm
•	PP (easy-side, after 14 days)	7 N/cm
•	PP (easy-side, initial)	4.8 N/cm
•	PP (tight-side, after 14 days)	2.4 N/cm
•	PP (tight-side, initial)	2.4 N/cm
•	Silicone (easy-side, after 14	9.5 N/cm
	days)	

# Silicone (easy-side, initial) Steel (initial) Steel (easy-side, after 14 days) Steel (easy-side, initial) Steel (tight-side, after 14 days) Steel (tight-side, initial) Steel (tight-side, initial) 6.4 N/cm

#### **Additional Information**

This product information is applicable to PV43

### Disclaimer

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