



tesa® 65611 InvisiBond One Lift Cold strong bonding – removable without residues

Information and processing instructions

tesa® 65611 InvisiBond One Lift Cold we have invented an innovative foam tape which can be removed without leaving any residue. This is made possible by the unique and new product design: Thanks to a special PET reinforcement film, undesirable foam residue is history. The product is specifically designed to allow assembly in cold environments.

Product features

- Good immediate and ultimate bond strength for secure, long lasting adhesion
- Special adhesive for bonding at low temperatures down to minus 10°C
- Repositioning is possible during application
- Excellent conformability compensates for uneven surfaces
- Elastic foam layer absorbs impacts perfectly
- Maximum flexibility: can be used on different surfaces
- No foam residue when removed (on the covered side of the tape)



tesa® 65611 InvisiBond One Lift Cold

tesa® 65611 InvisiBond One Lift Cold – processing instructions



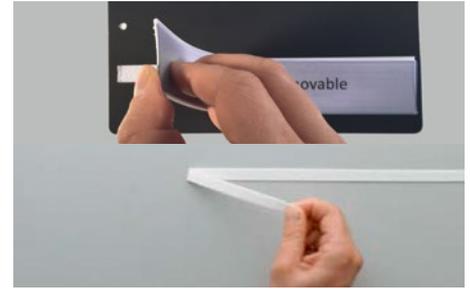
Clean surface:

The prerequisite for secure adhesion is generally a dry bonding surface that is free from dust, grease, oil, and any other contamination. Clean the surface with a suitable cleaning substance, e.g. tesa® 60040 Industry Cleaner.



Application:

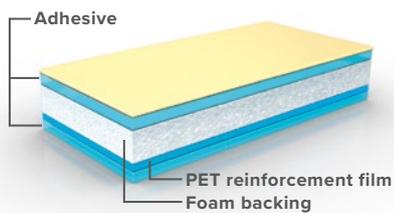
After applying the adhesive tape a sufficiently high contact pressure must be used. This is particularly important for applications in the low temperature range.



Removal:

With tesa® 65611 InvisiBond One Lift Cold we have invented a foam tape which can be removed quickly and easily without leaving any residue.*

tesa® 65611 InvisiBond One Lift Cold – remove without residue



The new tesa® 65611 InvisiBond One Lift Cold has a special PET reinforcement film which enables 100 percent residue free removal.



When the price label strip is removed, even with tesa® 65611 InvisiBond One Lift Cold foam residue can remain on the shelf.



But this is how the residue-free removal of the adhesive tape works: Simply pull the remaining foam residue away using the PET reinforcement film, slowly and evenly at an angle of 90 to 135 degrees.*

* Important: residue free removable of foam rests on the covered side of the tape

Technical data

Product	Backing	Adhesive (open side/ covered side)	Color	Total thickness w/o release liner [µm]	Temperature resistance short/long [°C]
tesa® 65611 InvisiBond One Lift Cold	PE foam	Mod. acrylic/ wb. acrylic	White	1100	80/60

tesa SE
Phone: +49 40 88899 0
tesa.com/company/locations

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All technical information and data above mentioned are provided to the best of our knowledge on the basis of our practical experience. They shall be considered as average values and are not appropriate for a specification. Therefore tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. The user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.