

Flush Design for Interior Fit-Out

Product list

- Aluminium frames and glass panel
- tesa® 60040 Industry Cleaner
- · Lint-free cloth
- tesa® 60150 Adhesion
 Promoter for Aluminium
- tesa® 60151 Adhesion
 Promoter for glass
- tesa® 6025 Edge Taper
- Pressurization tools
- Protective gloves





1. Cleaning

 Clean the bonding area of glass panel and aluminium frame by using tesa® 60040 Industry Cleaner or isopropanol and a lint-free cloth.



2. Priming of aluminium frames

- Prime bonding area of aluminium frame with tesa® 60150 Adhesion
 Promoter by using a lint-free cloth.
- Evaporation time of solvents is 30s to 5 min.



3. Priming of the glass panel

- Prime bonding area of uncoated glass panel with tesa® 60151 Adhesion Promoter by using a lint-free cloth.
- Immediately wipe dry with a clean cloth.



4. Application of tape to glass

- Apply tape using our tesa® 6025 Edge Taper.
- Only slight pressure required during application.
- Apply tape to all sides of the panel with an overlap in the corners.
- Precisely cut tape in corners to achieve optimum water seal.



Application Guide – Flush Design for Interior Fit-Out



5. Positioning of glazing blocks

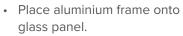
• Position glazing block (3 mm

thickness) in each corner.

· Lift and fold the ends of (the) liner in

the corners of the panel ($^{\sim}$ 5 cm).









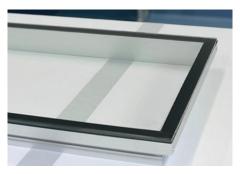
7. Removing the liner

- · Carefully remove glazing blocks.
- Remove liner using continuous low speed and low force.



8. Applying pressure

- Apply pressure onto glass side with appropriate pressurization tools, e.g. tesa® 6058 pressure roller.
- Ensure a minimum pressure of 10 N/cm².



9. Handling/Shipping

• Final Product can immediately be handled and shipped.

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