

# tesa® 77811

## **Product Information**



## **Product Description**

tesa® ACX<sup>plus</sup>

## **Application Fields**

Primerless Line

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### **Product Construction**

•	Backing	Acrylic foam	•	Total thickness	1100 µm
•	Type of adhesive	LSE	•	Color	grey
•	Type of liner	PE	•	Color of liner	blue

### **Properties/Performance Values**

•	Ageing resistance (UV)	good	•	Static shear resistance at 90°C	good
•	Humidity resistance	very good	•	T-block	very good
•	L-jig	good	•	Temperature range	-40 to +80 °C

#### Adhesion to Values

•	ABS (after 3 days)	31 N/cm	•	Steel (after 14 days)	35 N/cm
•	ABS (initial, after 1 minute)	29 N/cm	•	Steel (after 3 days)	35 N/cm
•	PP (after 3 days)	38 N/cm	•	Steel (initial, 1 min)	32 N/cm
•	PP (initial, 1 min)	33 N/cm			



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