



# tesa® 51970

## Product Information



220µm double sided transparent PP film tape

### Product Description

tesa® 51970 is a transparent, double-sided industrial mounting tape with a highly tackified adhesive and PP backing. The double-sided PP film tape is used in various different industries, frequently for mounting plastic or wooden trims or fastening signs and point-of-sale displays. The tackified acrylic adhesive features excellent adhesive performance, offering a reliable bond even on low energy surfaces and rough or slightly dirty substrates. tesa® 51970 is able to withstand numerous environmental factors such as humidity, UV light, and temperatures of up to 130°C for limited periods of time. The tackified acrylic adhesive offers excellent hold on various surfaces, very high tack, and good shear strength.

### Sustainable Aspects



For more information: <https://www.tesa.com/product-sustainability>

### Product Features

- Excellent combination of high initial tack and immediate adhesion
- Light- and aging-resistant acrylic adhesive for long-term applications
- Reliable bond even to low surface energy substrates and rough surfaces

### Application Fields

- tesa® 51970 is suitable for various types of mounting applications
- Mounting plastic and wooden trims
- Ideal for mounting transparent signs and scales
- Mounting decorative materials and displays

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

- |                    |                   |                   |             |
|--------------------|-------------------|-------------------|-------------|
| • Backing material | PP film           | • Total thickness | 220 µm      |
| • Type of adhesive | tackified acrylic | • Color           | transparent |



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### Properties/Performance Values

• Elongation at break	150 %	• Static shear resistance at 23°C	good
• Tensile strength	50 N/cm	• Static shear resistance at 40°C	good
• Ageing resistance (UV)	good	• Tack	very good
• Chemical resistance	good	• Temperature resistance long term	80 °C
• Humidity resistance	very good	• Temperature resistance min.	-40 °C
• Softener resistance	good	• Temperature resistance short term	130 °C

### Adhesion to Values

• ABS (initial)	12.5 N/cm	• PET (after 14 days)	11.5 N/cm
• ABS (after 14 days)	14.5 N/cm	• PP (initial)	8.5 N/cm
• Aluminium (initial)	11.5 N/cm	• PP (after 14 days)	10 N/cm
• Aluminium (after 14 days)	12.5 N/cm	• PS (initial)	13 N/cm
• PC (initial)	15 N/cm	• PS (after 14 days)	14.5 N/cm
• PC (after 14 days)	16.5 N/cm	• PVC (initial)	11.5 N/cm
• PE (initial)	7 N/cm	• PVC (after 14 days)	17.5 N/cm
• PE (after 14 days)	8 N/cm	• Steel (initial)	13 N/cm
• PET (initial)	11 N/cm	• Steel (after 14 days)	13.5 N/cm

### Additional Information

Liner variants:

- PV0: brown glassine paper (69 µm; 80g/m<sup>2</sup>)
- PV1: white glassine paper (84 µm; 102g/m<sup>2</sup>)
- PV2: brown glassine paper (78µm; 90g/m<sup>2</sup>)
- PV6: red MOPP film (80 µm; 72g/m<sup>2</sup>)
- PV8: white MOPP friction liner (69 µm; 80g/m<sup>2</sup>)

For spools, it is recommended to use tesa® dispensers to achieve optimal results.

According to VDA278 analysis, tesa® 51970 does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).



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## Product Information

### Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



For latest information on this product please visit <http://l.tesa.com/?ip=51970>