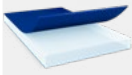
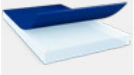

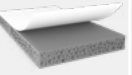









Acrylic foam tape assortment

Segment industry

Product family	Transparent		General purpose		Plastics & LSE		High requirements	Specialities	
	tesa® ACX ^{plus} 705x High Transparency	tesa® ACX ^{plus} 725x Multi Purpose	tesa® ACX ^{plus} 704x Gray / White	tesa® ACX ^{plus} 727x Multi Purpose	tesa® ACX ^{plus} 706x High Adhesion	tesa® ACX ^{plus} 728x Multi Purpose	tesa® ACX ^{plus} 707x High Resistance	tesa® 610xx Thin Acrylics	tesa® 4506x flameXtinct
Product design									
Construction	Solid pure acrylic	Solid pure acrylic	Foamed pure acrylic with both sides acrylic adhesive	Foamed pure acrylic	Foamed tackified acrylic	Foamed pure acrylic	Foamed pure acrylic with both sides acrylic adhesive	Foamed modified acrylic	Flameretardant acrylic foam with both sides acrylic adhesive
Color	Transparent	Transparent	Gray, White	Gray	Black	Black	Black	Black	White
Focus market	General Industry	Converter	General Industry	Converter	General Industry	Converter	General Industry	Electronics	General Industry
Standard dimensions	Logs + handrolls	Logs	Logs + handrolls	Logs	Logs + handrolls	Logs	Logs + handrolls	Logs*	Logs + handrolls
Thickness (mm)	0.2mm							● tesa 61053	
	0.3mm							● tesa 61055	
	0.4mm							● tesa 61058	
	0.5mm	tesa 7054	tesa 7254	○ tesa 7042		● tesa 7062		● tesa 7072	
	0.64mm			○ tesa 7043	● tesa 7272		● tesa 7282		
	0.8mm				● tesa 7273	● tesa 7063	● tesa 7283		○ tesa 45063
	1.0mm	tesa 7055	tesa 7255	○ tesa 7044				● tesa 7074	
	1.1mm				● tesa 7274		● tesa 7284		
	1.2mm					● tesa 7065			○ tesa 45065
	1.5mm	tesa 7056		○ tesa 7046		● tesa 7066		● tesa 7076	
	2.0mm	tesa 7058		○ tesa 7048				● tesa 7078	
	2.5mm							● tesa 70725	
	3.0mm	tesa 75530						● tesa 70730	
	4.0mm							● tesa 70740	
Special features	<ul style="list-style-type: none"> • High transparency • Good on polar and mid polar surfaces 	<ul style="list-style-type: none"> • High transparency • Good on polar and mid polar surfaces 	<ul style="list-style-type: none"> • Absorb dynamic loads • Good on polar and mid polar surfaces 	<ul style="list-style-type: none"> • Bonding on metal • Good on polar and mid polar surfaces 	<ul style="list-style-type: none"> • Plasticizer resistance • High initial adhesion 	<ul style="list-style-type: none"> • Bonding on plastic parts • Good on mid polar surfaces 	<ul style="list-style-type: none"> • High temperature & shear resistance • Cold Shock 	<ul style="list-style-type: none"> • high shock performance • Light blocking • Waterproofing 	<ul style="list-style-type: none"> • Flame retardant and halogen free • Bonding on polar and mid polar surfaces

* Handrolls and Slitter on demand

tesa® ACX ^{plus} 705x	Thickness (µm) without liner	Adhesion in N/cm	Temperature Resistance in C°	Liner
		Steel	(short/long)	
tesa 7054	500	18	200 / 100	
tesa 7055	1000	24	200 / 100	PV12: Transparent siliconised PET (80µm) 
tesa 7056	1500	26	200 / 100	PV26: White paper liner (160µm) 
tesa 7058	2000	27	200 / 100	PV28: Blue silicon-free film (130µm) 
tesa 75530	2900	30	200 / 100	PV48: White branded silicon-free film (140µm) 
tesa® 725x MP				
tesa 7254	500	19	200 / 100	
tesa 7255	1000	24	200 / 100	PV42: White branded paper liner (126µm) 
tesa® ACX^{plus} 704x				
tesa 7042	500	24	200 / 110	
tesa 7043	640	29	200 / 110	
tesa 7044	1000	36	200 / 110	PV26: White paper liner (160µm) 
tesa 7045	1200	38	200 / 110	PV28: Blue silicon-free film (130µm) 
tesa 7046	1500	36	200 / 110	PV48: White branded silicon-free film (140µm) 
tesa 7048	2000	44	170 / 110	
tesa 7272x MP				
tesa 7272	640	28	200 / 100	
tesa 7273	800	28	200 / 100	PV44: White branded film liner (120µm) 
tesa 7274	1100	32	200 / 100	
tesa ACX^{plus} 706x				
tesa 7062	500	32	170 / 70	
tesa 7063	800	40	170 / 70	PV22: White branded paper liner (120µm) 
tesa 7065	1200	48	170 / 70	PV24: Blue silicon-free film (100µm) 
tesa 7066	1500	54	170 / 70	
tesa® 728x MP				
tesa 7282	640	26	200 / 100	
tesa 7283	800	27	200 / 100	PV42: White branded paper liner (126µm) 
tesa 7284	1100	29	200 / 100	
tesa® ACX^{plus} 707x				
tesa 7072	500	27	220 / 120	
tesa 7074	1000	33	220 / 120	
tesa 7076	1500	34	220 / 120	
tesa 7078	2000	37	220 / 120	PV22: White branded paper liner (120µm) 
tesa 70725	2400	37	220 / 120	PV24: Blue silicon-free film (100µm) 
tesa 70730	2900	38	220 / 120	
tesa 70740	3900	38	220 / 120	
tesa® 610xx				
tesa 61053	200	17	180 / 90	
tesa 61055	300	20	180 / 90	PV7: Transparent siliconized PET (75µm) 
tesa 61058	400	21	180 / 90	
tesa® 4506x flameXtinct				
tesa 45063	800	32		
tesa 45065	1200	37		PV26: White paper liner (160µm) 

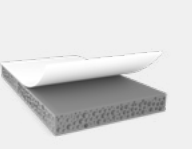
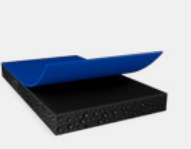
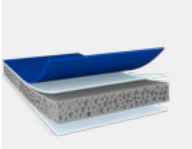
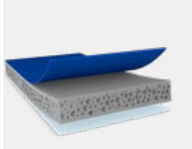
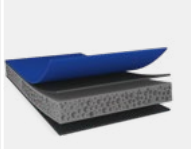
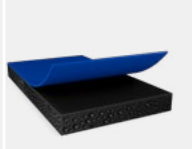
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Acrylic foam tape assortment

Segment automotive

Product family	General purpose	Plastics & LSE			High requirements	Specialities	
	tesa® ACX ^{plus} 772xx Automotive Base Line	tesa® ACX ^{plus} 78xx Automotive Black Line	tesa® ACX ^{plus} 778xx Automotive Primerless	tesa® ACX ^{plus} 777XX	tesa® ACX ^{plus} 771xx	tesa® 921xx HIP High Initial Performance	
Product design							
Construction	Foamed pure acrylic	Foamed modified acrylic	Foamed pure acrylic with both sides LSE adhesive	Pure acrylic foam core with open side LSE adhesive	Foamed pure acrylic with both sides tackified acrylic	LSE adhesive	
Color	Gray	Black	Gray	Gray	Black	Black	
Focus market	Automotive	Automotive	Automotive	Automotive	Automotive	Automotive/General Industry	
Standard dimensions	Logs*	Logs + handrolls	Logs*	Logs*	Logs*	Logs*	
Thickness (mm)	0.2mm						
	0.3mm						
	0.4mm	○ tesa 77204					
	0.5mm		● tesa 7805	○ tesa 77805		● tesa 92105	
	0.64mm	○ tesa 77206					
	0.8mm	○ tesa 77208	● tesa 7808	○ tesa 77808	○ tesa 77708	● tesa 77108	● tesa 92108
	1.0mm						
	1.1mm		● tesa 7811	○ tesa 77811	○ tesa 77711		● tesa 92111
	1.2mm	○ tesa 77212	● tesa 7812			● tesa 77112	
	1.5mm		● tesa 7815	○ tesa 77815	○ tesa 77715	● tesa 77115	
	2.0mm		● tesa 7820				
	2.5mm						
	3.0mm						
4.0mm							
Special features	<ul style="list-style-type: none"> • Good shear resistance at elevated temperatures • For high polar surfaces 	<ul style="list-style-type: none"> • Excelent on mid polar surfaces (PC, PMMA) • Excellent with primer on LSE 	<ul style="list-style-type: none"> • High initial adhesion to LSE plastics • Application at lower temperatures (5°C) 	<ul style="list-style-type: none"> • Excelent performance on clear coat • Application at lower temperatures (5°C) 	<ul style="list-style-type: none"> • Excellent shear resistance at elevated temp. • High initial bonding on mid polar surfaces 	<ul style="list-style-type: none"> • High performance on LSE plastics (e.g.: PP) • Low VOC 	

* Handrolls and Slitter on demand

tesa® ACX ^{plus} 772xx	Thickness (µm) without liner	Adhesion in N/cm	Temperature Resistance in C°	Liners:
		Steel		
tesa 77204	400	22	80	
tesa 77206	640	24	80	PV31: White film liner (110µm) ¹ <input type="text"/>
tesa 77208	800	24	80	PV04: White paper liner (140µm) <input type="text"/>
tesa 77212	1200	27	80	PV34: White film liner (80µm) <input type="text"/>

tesa® ACX^{plus} 78xx

Liners:

tesa 7805	500	21	80	
tesa 7808	800	26	80	
tesa 7811	1100	32	80	PV29: Blue film liner (130µm) ¹ <input type="text"/>
tesa 7812	1200	32	80	PV25: White paper liner (122µm) <input type="text"/>
tesa 7815	1500	35	80	
tesa 7820	2000	35	80	

tesa® ACX^{plus} 778xx

Liners:

tesa 77805	500	28	80	
tesa 77808	800	31	80	
tesa 77811	1100	35	80	PV15: Blue film liner (100µm) ² <input type="text"/>
tesa 77815	1500	39	80	

tesa® 776xx

Liners:

tesa 77608	800	25 / 31 (open/covered)	80	
tesa 77611	1100	26 / 31 (open/covered)	80	PV15: Blue film liner (100µm) ² <input type="text"/>
tesa 77615	1500	26 / 31 (open/covered)	80	

tesa® 777xx

Liners:

tesa 77708	800	31/26 (open/covered)	80	
tesa 77711	1100	31/26 (open/covered)	80	PV15: Blue film liner (100µm) ² <input type="text"/>
tesa 77715	1500	37/26 (open/covered)	80	

tesa® 771xx

Liners:

tesa 77108	800	29	90	
tesa 77112	1200	30	90	PV28: Blue silicon-free film (160µm) ³ <input type="text"/>
tesa 77115	1500	34	90	PV26: White paper liner (122µm) <input type="text"/>

tesa® 921xx HIP

Liners:

tesa 92105	500	29	60	
tesa 92108	800	35	60	PV0: Siliconized PET (75µm) <input type="text"/>
tesa 92111	1100	39	60	

¹ Tabbing: 50999 heat tabbing film, 54999 (50099 for log roll) and 54699 (50699 for log roll) adhesive tabbing

² Tabbing: 54699 (50699 for log roll) adhesive tabbing

³ Tabbing: 50999 heat tabbing film, 54988 (50988 for log roll) adhesive tabbing

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