

The background of the entire page is a blurred photograph of an exhibition stand. In the foreground on the left, a professional video camera is mounted on a tripod, with its monitor screen visible. The stand itself is modern, with blue and white lighting and large cylindrical pillars. Several people are seen in the background, some standing and talking, others sitting on a curved, light-colored bench. The overall atmosphere is professional and high-tech.

Our cloth tape assortment

High-quality solutions for industrial trade

Structure of a cloth tape

Top coat

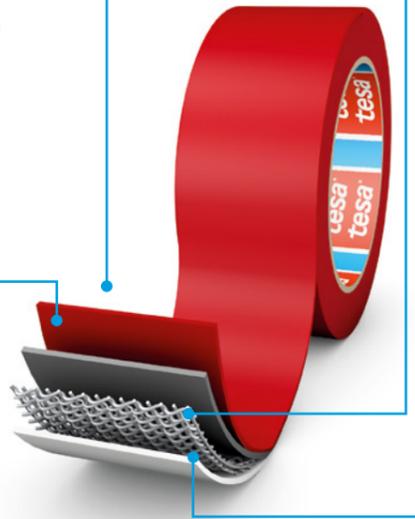
The type of top coat has a big influence on the following tape properties:

- Level of gloss: shiny or matt
- Ability to write, print, or coat the tape
- Resistance against solvents/ moisture/humidity
- Unwinding behavior

Plastic layer

The layer affects major characteristics of the cloth tape:

- Color
- Barrier function
- Creates abrasion resistance
- Stiffness



Fabric (woven/knitted)

The backing is responsible for different features of the adhesive tape:

- Flexibility and conformability
- Mechanical properties, such as tensile or elongation
- Abrasion resistance
- Enables the removal of the tape

Adhesive system

Depending on the specific adhesive system the following features are affected:

- Adhesion/peel resistance
- Cohesion/shear resistance
- Initial bond/tack

As a multinational company, tesa develops innovative adhesive tapes and self-adhesive system solutions for various industries, commercial customers, and end consumers. The age of technical adhesive tapes began 125 years ago, and there are already more than 7,000 tesa adhesive solutions that help improve the work, products, and lives of our customers. Today, the focus is on sustainability and energy-saving processes. tesa invests in the development of environmentally friendly products and solvent-free manufacturing processes, as well as in the use of renewable energy sources at its locations.

Our cloth tapes are ideal products for the daily demands encountered in industry and by craftsmen – the applications are endless, including usage in extreme temperature and climatic conditions.

Specialties and Premium tapes: For sophisticated applications with a high level of properties: highly temperature-resistant, excellent abrasion resistance, and straight longitudinal and horizontal tear edges.

Gaffer tapes: Ideal tapes for temporary applications. They can be used on rough surfaces and can be

removed quickly and residue-free after usage.

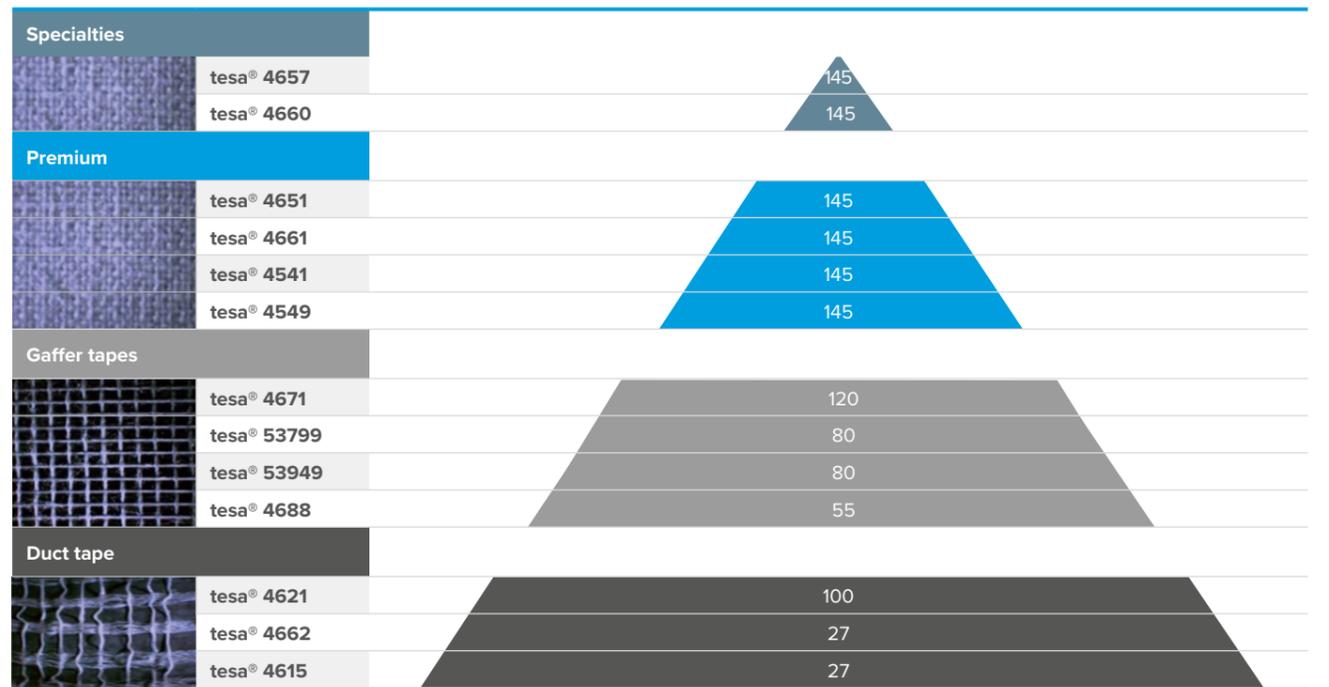
Duct tapes: The universal helper – especially suitable for general purpose and temporary applications. They have a lower tensile strength and limited resistance to weathering.

This folder will assist you in finding the perfect tape solution for your specific requirement: for any maintenance, repairing, or overhaul task in technical and industrial plants, for technical services in industry, or for competent and supportive solutions in arts and entertainment.



Our cloth tape qualities

Product and classification



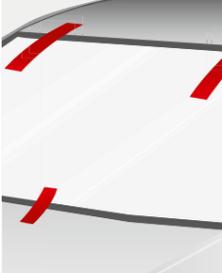
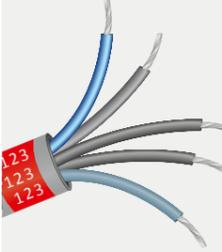
* Mesh is the measure for quality and performance of woven fabric and counted by the sum of the threads in machine (warp) and cross (weft) direction per square inch.

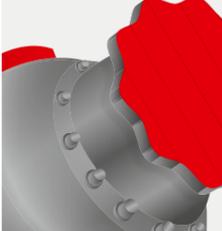
Application factors

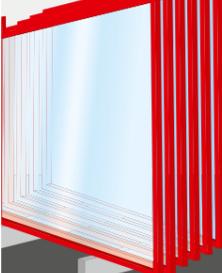
Product characteristics	Specialties		Premium				Gaffer tapes				Duct tape		
	tesa® 4657	tesa® 4660	tesa® 4651	tesa® 4661	tesa® 4541	tesa® 4549	tesa® 4671	tesa® 53799	tesa® 53949	tesa® 4688	tesa® 4621	tesa® 4662	tesa® 4615
Humidity resistance	••••	••••	••••	••••	••	••	•••	••••	••••	••••	••••	••••	•••
Aging resistance (UV)	•••	•••	••	••	•	•	••	••	••	••	••••	•	•
Solvent resistance	••••	••••	••••	••••	•	•	•••	•••	•••	•••	••••	••	••
Abrasion resistance	••••	••••	••••	••••	•••	•••	•••	••	••	••	•	••	•
Flexibility	•••	•••	•••	•••	••••	••••	•••	••	••	•••	•••	••	•••
Hand-tearability	••••	••••	••••	••••	••	••	••••	•••	•••	•••	••••	•••	•••
Writable surface	••••	••••	••••	••••	••	••	•••	••	••	••	••	••	••
Residue-free removability	••••	••••	•••	•••	••	•••	•••	••	•••	••	••••	••	•

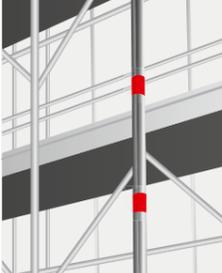
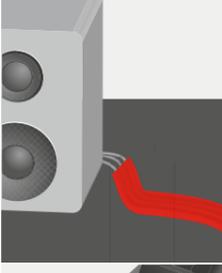
•••• Very good ••• Good •• Medium • Low

High-quality solutions for industrial trade

Specialties	Product description and application	Technical information	Properties																
	tesa® 4657 <ul style="list-style-type: none"> High-grade acrylic-coated cloth tape Thermosetting natural rubber adhesive Very aging-resistant (allowing for permanent applications) Removable without residue even after high temperature exposure Very resilient cloth tape, also available as low unwinding version 	<table border="1"> <tr><td>Backing</td><td>Acrylic-coated cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>290</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>4.6</td></tr> <tr><td>Tensile strength [N/cm]</td><td>105</td></tr> <tr><td>Elongation at break [%]</td><td>7.5</td></tr> <tr><td>Color</td><td>●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>180°C</td></tr> </table>	Backing	Acrylic-coated cloth	Adhesive	Natural rubber	Total thickness [µm]	290	Adhesion to steel [N/cm]	4.6	Tensile strength [N/cm]	105	Elongation at break [%]	7.5	Color	●●	Temperature resistance [30 min]	180°C	  
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Adhesive	Natural rubber																		
Total thickness [µm]	290																		
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Tensile strength [N/cm]	105																		
Elongation at break [%]	7.5																		
Color	●●																		
Temperature resistance [30 min]	180°C																		
	tesa® 4660 <ul style="list-style-type: none"> Special acrylic-coated cloth tape with a printable surface, especially recommended for flexographic printing Thermosetting natural rubber adhesive High adhesion on almost any surface Very high tensile strength Flexible but also strong tape 	<table border="1"> <tr><td>Backing</td><td>Acrylic-coated cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>262</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>4</td></tr> <tr><td>Tensile strength [N/cm]</td><td>100</td></tr> <tr><td>Elongation at break [%]</td><td>7.5</td></tr> <tr><td>Color</td><td>○●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>180°C</td></tr> </table>	Backing	Acrylic-coated cloth	Adhesive	Natural rubber	Total thickness [µm]	262	Adhesion to steel [N/cm]	4	Tensile strength [N/cm]	100	Elongation at break [%]	7.5	Color	○●	Temperature resistance [30 min]	180°C	  
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Color	○●																		
Temperature resistance [30 min]	180°C																		

Premium	Product description and application	Technical information	Properties																
	tesa® 4651 <ul style="list-style-type: none"> Powerful high-quality acrylic-coated cloth tape Very strong adhesion even on rough and slightly oily surfaces Highly abrasion-resistant Flexible and conformable Easy to write on Excellent tensile strength 	<table border="1"> <tr><td>Backing</td><td>Acrylic-coated</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>310</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>3.3</td></tr> <tr><td>Tensile strength [N/cm]</td><td>100</td></tr> <tr><td>Elongation at break [%]</td><td>13</td></tr> <tr><td>Color</td><td>●○●●●●●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>130°C</td></tr> </table>	Backing	Acrylic-coated	Adhesive	Natural rubber	Total thickness [µm]	310	Adhesion to steel [N/cm]	3.3	Tensile strength [N/cm]	100	Elongation at break [%]	13	Color	●○●●●●●●	Temperature resistance [30 min]	130°C	  
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Adhesion to steel [N/cm]	3.3																		
Tensile strength [N/cm]	100																		
Elongation at break [%]	13																		
Color	●○●●●●●●																		
Temperature resistance [30 min]	130°C																		
	tesa® 4661 <ul style="list-style-type: none"> Strong acrylic-coated cloth tape All-round cloth tape for a wide range of applications, often used for wrapping components High adhesion, even on rough surfaces Very flexible and conformable backing Highly water- and abrasion-resistant Available as SAF roll 	<table border="1"> <tr><td>Backing</td><td>Acrylic-coated</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>300</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>5.8</td></tr> <tr><td>Tensile strength [N/cm]</td><td>100</td></tr> <tr><td>Elongation at break [%]</td><td>12</td></tr> <tr><td>Color</td><td>●○●●●●●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>140°C</td></tr> </table>	Backing	Acrylic-coated	Adhesive	Natural rubber	Total thickness [µm]	300	Adhesion to steel [N/cm]	5.8	Tensile strength [N/cm]	100	Elongation at break [%]	12	Color	●○●●●●●●	Temperature resistance [30 min]	140°C	  
Backing	Acrylic-coated																		
Adhesive	Natural rubber																		
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Tensile strength [N/cm]	100																		
Elongation at break [%]	12																		
Color	●○●●●●●●																		
Temperature resistance [30 min]	140°C																		
	tesa® 4541 <ul style="list-style-type: none"> Highly tear-resistant uncoated cloth tape Very flexible, smooth, and conformable tape, convenient for a wide range of applications Good adhesion even on rough and slightly oily surfaces Adapts to uneven surfaces without creasing 	<table border="1"> <tr><td>Backing</td><td>Uncoated cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>270</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>3.6</td></tr> <tr><td>Tensile strength [N/cm]</td><td>90</td></tr> <tr><td>Elongation at break [%]</td><td>16</td></tr> <tr><td>Color</td><td>●○</td></tr> <tr><td>Temperature resistance [30 min]</td><td>130°C</td></tr> </table>	Backing	Uncoated cloth	Adhesive	Natural rubber	Total thickness [µm]	270	Adhesion to steel [N/cm]	3.6	Tensile strength [N/cm]	90	Elongation at break [%]	16	Color	●○	Temperature resistance [30 min]	130°C	  
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Color	●○																		
Temperature resistance [30 min]	130°C																		

Premium	Product description and application	Technical information	Properties																
	tesa® 4549 <ul style="list-style-type: none"> Highly tear-resistant uncoated cloth tape Very flexible and conformable tape Low unwinding force makes it ideal for machine-driven processes and a wide range of other applications Adapts to uneven surfaces without creasing 	<table border="1"> <tr><td>Backing</td><td>Uncoated cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>300</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>3.6</td></tr> <tr><td>Tensile strength [N/cm]</td><td>100</td></tr> <tr><td>Elongation at break [%]</td><td>12.5</td></tr> <tr><td>Color</td><td>●○</td></tr> <tr><td>Temperature resistance [30 min]</td><td>140°C</td></tr> </table>	Backing	Uncoated cloth	Adhesive	Natural rubber	Total thickness [µm]	300	Adhesion to steel [N/cm]	3.6	Tensile strength [N/cm]	100	Elongation at break [%]	12.5	Color	●○	Temperature resistance [30 min]	140°C	  
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Elongation at break [%]	12.5																		
Color	●○																		
Temperature resistance [30 min]	140°C																		

Gaffer tapes	Product description and application	Technical information	Properties																
	tesa® 4671 <ul style="list-style-type: none"> Strong acrylic-coated cloth tape Premium gaffer tape in the assortment for "Arts & Entertainment" applications High adhesion even on rough surfaces Very matt surfaces for black and fluorescent colors Solvent-free adhesive 	<table border="1"> <tr><td>Backing</td><td>Acrylic-coated cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>280</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>3.5</td></tr> <tr><td>Tensile strength [N/cm]</td><td>70</td></tr> <tr><td>Elongation at break [%]</td><td>9</td></tr> <tr><td>Color (neon)</td><td>●○●●●●●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>140°C</td></tr> </table>	Backing	Acrylic-coated cloth	Adhesive	Natural rubber	Total thickness [µm]	280	Adhesion to steel [N/cm]	3.5	Tensile strength [N/cm]	70	Elongation at break [%]	9	Color (neon)	●○●●●●●●	Temperature resistance [30 min]	140°C	  
	Backing	Acrylic-coated cloth																	
Adhesive	Natural rubber																		
Total thickness [µm]	280																		
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Tensile strength [N/cm]	70																		
Elongation at break [%]	9																		
Color (neon)	●○●●●●●●																		
Temperature resistance [30 min]	140°C																		
	tesa® 53799 <ul style="list-style-type: none"> Polyethylene-coated mid-grade cloth tape Very good adhesion, even on rough surfaces Excellent tensile strength Water-repellent Easy to tear by hand All-rounder used for repairing and construction applications 	<table border="1"> <tr><td>Backing</td><td>PE-extruded cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>310</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>4.7</td></tr> <tr><td>Tensile strength [N/cm]</td><td>77</td></tr> <tr><td>Elongation at break [%]</td><td>11</td></tr> <tr><td>Color</td><td>●●●●●●●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>110°C</td></tr> </table>	Backing	PE-extruded cloth	Adhesive	Natural rubber	Total thickness [µm]	310	Adhesion to steel [N/cm]	4.7	Tensile strength [N/cm]	77	Elongation at break [%]	11	Color	●●●●●●●●	Temperature resistance [30 min]	110°C	  
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Adhesive	Natural rubber																		
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Tensile strength [N/cm]	77																		
Elongation at break [%]	11																		
Color	●●●●●●●●																		
Temperature resistance [30 min]	110°C																		
	tesa® 53949 <ul style="list-style-type: none"> Matt gaffer tape especially designed for "Arts & Entertainment" industry Ideal solution for a wide range of applications whenever a light-absorbing and non-reflective surface is important Covers shiny and glossy surfaces Easy to tear by hand 	<table border="1"> <tr><td>Backing</td><td>PE-extruded cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>310</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>1.6</td></tr> <tr><td>Tensile strength [N/cm]</td><td>85</td></tr> <tr><td>Elongation at break [%]</td><td>14</td></tr> <tr><td>Color</td><td>○●●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>125°C</td></tr> </table>	Backing	PE-extruded cloth	Adhesive	Natural rubber	Total thickness [µm]	310	Adhesion to steel [N/cm]	1.6	Tensile strength [N/cm]	85	Elongation at break [%]	14	Color	○●●●	Temperature resistance [30 min]	125°C	  
Backing	PE-extruded cloth																		
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Tensile strength [N/cm]	85																		
Elongation at break [%]	14																		
Color	○●●●																		
Temperature resistance [30 min]	125°C																		
	tesa® 4688 <ul style="list-style-type: none"> Standard PE-coated cloth tape Typical repairing tape, convenient for a variety of needs with very good handling characteristics Certified by AREVA according to the requirements of the Siemens AG standard TLV 9027/01/06 for nuclear power stations Very good adhesion to multiple surfaces 	<table border="1"> <tr><td>Backing</td><td>PE-extruded cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>260</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>4.5</td></tr> <tr><td>Tensile strength [N/cm]</td><td>52</td></tr> <tr><td>Elongation at break [%]</td><td>9</td></tr> <tr><td>Color</td><td>●○●●●●●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>110°C</td></tr> </table>	Backing	PE-extruded cloth	Adhesive	Natural rubber	Total thickness [µm]	260	Adhesion to steel [N/cm]	4.5	Tensile strength [N/cm]	52	Elongation at break [%]	9	Color	●○●●●●●●	Temperature resistance [30 min]	110°C	  
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Temperature resistance [30 min]	110°C																		

Duct tape	Product description and application	Technical information	Properties																
	<p>tesa® 4621</p> <ul style="list-style-type: none"> Effortlessly tearable by hand in both vertical and horizontal directions Gentle unwinding without curling Waterproof and weather resistant for up to 8 weeks Withstands wear and tear from tools 	<table border="1"> <tr><td>Backing</td><td>PE-extruded cloth</td></tr> <tr><td>Adhesive</td><td>Acrylic</td></tr> <tr><td>Total thickness [µm]</td><td>125</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>2.6</td></tr> <tr><td>Tensile strength [N/cm]</td><td>54</td></tr> <tr><td>Elongation at break [%]</td><td>22</td></tr> <tr><td>Color</td><td>●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>95°C</td></tr> </table>	Backing	PE-extruded cloth	Adhesive	Acrylic	Total thickness [µm]	125	Adhesion to steel [N/cm]	2.6	Tensile strength [N/cm]	54	Elongation at break [%]	22	Color	●	Temperature resistance [30 min]	95°C	  
Backing	PE-extruded cloth																		
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Elongation at break [%]	22																		
Color	●																		
Temperature resistance [30 min]	95°C																		
	<p>tesa® 4662</p> <ul style="list-style-type: none"> Strong duct tape with typical duct tape features Suitable for general purpose applications Good adhesion to multiple materials High initial tack Water-repellent 	<table border="1"> <tr><td>Backing</td><td>PE-laminated cloth</td></tr> <tr><td>Adhesive</td><td>Natural rubber</td></tr> <tr><td>Total thickness [µm]</td><td>230</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>4.4</td></tr> <tr><td>Tensile strength [N/cm]</td><td>30</td></tr> <tr><td>Elongation at break [%]</td><td>18</td></tr> <tr><td>Color</td><td>●●○</td></tr> <tr><td>Temperature resistance [30 min]</td><td>95°C</td></tr> </table>	Backing	PE-laminated cloth	Adhesive	Natural rubber	Total thickness [µm]	230	Adhesion to steel [N/cm]	4.4	Tensile strength [N/cm]	30	Elongation at break [%]	18	Color	●●○	Temperature resistance [30 min]	95°C	  
Backing	PE-laminated cloth																		
Adhesive	Natural rubber																		
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Elongation at break [%]	18																		
Color	●●○																		
Temperature resistance [30 min]	95°C																		
	<p>tesa® 4615</p> <ul style="list-style-type: none"> Bonds instantly with high adhesion on a variety of materials Unwinds gently and is easy to tear by hand Water-repellent and durable 	<table border="1"> <tr><td>Backing</td><td>PE-laminated cloth</td></tr> <tr><td>Adhesive</td><td>Synthetic rubber</td></tr> <tr><td>Total thickness [µm]</td><td>175</td></tr> <tr><td>Adhesion to steel [N/cm]</td><td>7.0</td></tr> <tr><td>Tensile strength [N/cm]</td><td>40</td></tr> <tr><td>Elongation at break [%]</td><td>14</td></tr> <tr><td>Color</td><td>●●</td></tr> <tr><td>Temperature resistance [30 min]</td><td>60°C</td></tr> </table>	Backing	PE-laminated cloth	Adhesive	Synthetic rubber	Total thickness [µm]	175	Adhesion to steel [N/cm]	7.0	Tensile strength [N/cm]	40	Elongation at break [%]	14	Color	●●	Temperature resistance [30 min]	60°C	  
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Elongation at break [%]	14																		
Color	●●																		
Temperature resistance [30 min]	60°C																		

Technical data

Product	Backing	Mesh [threads/inch²]	Adhesive	Total thickness [µm]	Adhesion to steel [N/cm]	Tensile strength [N/cm]	Elongation at break [%]	Temperature resistance short/long term [°C/30 min]
Specialties								
tesa® 4657	Acrylic-coated cloth	145	Natural rubber	290	4.6	105	7	180
tesa® 4660	Acrylic-coated cloth	145	Natural rubber	262	4.0	100	7	180
Premium								
tesa® 4651	Acrylic-coated cloth	145	Natural rubber	310	3.3	100	13	130
tesa® 4661	Acrylic-coated cloth	145	Natural rubber	300	5.8	100	12	140
tesa® 4541	Uncoated cloth	145	Natural rubber	270	3.6	90	16	130
tesa® 4549	Uncoated cloth	145	Natural rubber	300	3.6	100	12.5	140
Gaffer tapes								
tesa® 4671	Acrylic-coated cloth	120	Natural rubber	280	3.5	70	9	140
tesa® 53799	PE-extruded cloth	80	Natural rubber	310	4.7	77	11	110
tesa® 53949	PE-extruded cloth	80	Natural rubber	310	1.6	85	14	125
tesa® 4688	PE-extruded cloth	55	Natural rubber	260	4.5	52	9	110
Duct tape								
tesa® 4621	PE-extruded cloth	100	Acrylic	125	2.6	54	22	95
tesa® 4662	PE-laminated cloth	27	Natural rubber	230	4.4	30	18	95
tesa® 4615	PE-laminated cloth	27	Synthetic rubber	175	7.0	40	14	60

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All technical information and data above mentioned are provided to the best of our knowledge on the basis of our practical experience. They shall be considered as average values and are not appropriate for a specification. Therefore tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. The user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



Certifications

Our company is focused on international quality, environmental, and occupational safety standards.

Please find more information regarding our certifications at:
www.tesa.com/certifications

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