

6808 Black Line

Product Information

 $800 \ \mu m$ double-sided acrylic foam tape

Product Description

tesa® ACX^{plus} 6808 is a deep black acrylic foam tape for exterior attachment parts.

Product Features

- Visco-elastic acrylic foam core to compensate for different thermal elongation of bonded parts
- Superior wetting even of rough surfaces to ensure a very high initial and ultimate adhesion
- Deep black colour for enhanced appearance and high design flexibility
- Closed cell acrylic foam core for reliable sealing to prevent water penetration
- High humidity and UV resistance
- The visco-elastic, medium density acrylic foam core of tesa® ACX^{plus} 6808 optimally absorbs and dissipates dynamic and static loads.
- This exceptional capability enables tesa[®] ACX^{plus} 6808 to compensate for extreme physical stress as caused by different thermal elongation of bonded parts in rapidly changing temperatures.

Application Fields

Permanent exterior mounting of

- Emblems
- Decorative trims and body side moldings
- Spoilers
- Antennas
- Pillar appliques

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

BackingType of adhesive	foamed acrylic tackified acrylic	•	Total thickness Color	800 µm deep black
Properties/Performance Values				
Elongation at breakAgeing resistance (UV)	600 % very good	•	Humidity resistance	very good
Adhesion to Values				
• Steel (initial)	18 N/cm	•	Steel (after 3 days)	30 N/cm







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Additional Information

PV 24 = Blue siliconised HDPE filmic liner PV 25 = White siliconised PE-coated paper liner

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