



Product Information



$220\mu m$ / 8.6 mils double sided transparent PP film tape

Product Description

tesa® 51970 is a transparent, double-sided industrial mounting tape with a highly tackified adhesive and PP backing. The double-sided PP film tape is used in various different industries, frequently for mounting plastic or wooden trims or fastening signs and point-of-sale displays. The tackified acrylic adhesive features excellent adhesive performance, offering a reliable bond even on low energy surfaces and rough or slightly dirty substrates. tesa® 51970 is able to withstand numerous environmental factors such as humidity, UV light, and temperatures of up to 130°C / 266°F for limited periods of time. The tackified acrylic adhesive offers excellent hold on various surfaces, very high tack, and good shear strength.

Product Features

- Excellent combination of high initial tack and immediate adhesion
- Light- and aging-resistant acrylic adhesive for long-term applications
- Reliable bond even to low surface energy substrates and rough surfaces

Application Fields

- tesa® 51970 is suitable for various types of mounting applications
- Mounting plastic and wooden trims
- Ideal for mounting transparent signs and scales
- Mounting decorative materials and displays

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing			
•	Type of adhesive			

PP film tackified acrylic Total thickness

Color

220 µm 8.7 mils transparent

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Product Information

Properties/Performance Values

Adhesion to Values 12.5 N/cm PET (after 14 days) 11.5 N/cm · ABS (initial) 12.5 N/cm PET (after 14 days) 10.5.1 oz/in · ABS (after 14 days) 14.5 N/cm PP (initial) 8.5 N/cm · ABS (after 14 days) 14.5 N/cm PP (initial) 8.5 N/cm · ABS (after 14 days) 14.5 N/cm PP (initial) 7.7 oz/in · Aluminium (initial) 11.5 N/cm PP (after 14 days) 10 N/cm · Aluminium (after 14 days) 12.5 N/cm PS (initial) 13 N/cm · Aluminium (after 14 days) 12.5 N/cm PS (initial) 13 N/cm · PC (initial) 15 N/cm PS (after 14 days) 14.5 N/cm · PC (initial) 15 N/cm PS (after 14 days) 14.5 N/cm · PC (after 14 days) 16.5 N/cm PVC (initial) 11.5 N/cm · PC (after 14 days) 16.5 N/cm PVC (after 14 days) 15.9 oz/in · PE (initial) 7 N/cm PVC (after 14 days) 15.9 oz/in · PE (after 14 days) 8 N/cm Steel (initial) 13 N/cm · PE (after 14 days) 8 N/cm Steel (after 14 days) 13.5 N/cm <	 Elongation at break Tensile strength Ageing resistance (UV) Chemical Resistance Humidity resistance Softener resistance 	150 % 50 N/cm 28.6 lbs/in good good very good good	 Static shear resistance at 23°C Static shear resistance at 40°C Tack Temperature resistance long term Temperature resistance min. Temperature resistance short term 	good good very good 80 °C 176 °F -40 °C -40 °F 130 °C 266 °F		
114.2 oz/in 105.1 oz/in • ABS (after 14 days) 14.5 N/cm PP (initial) 8.5 N/cm 132.5 oz/in 77.7 oz/in • Aluminium (initial) 11.5 N/cm PP (after 14 days) 10 N/cm 105.1 oz/in 91.4 oz/in 91.4 oz/in 91.4 oz/in • Aluminium (after 14 days) 12.5 N/cm PS (initial) 13 N/cm • Aluminium (after 14 days) 12.5 N/cm PS (after 14 days) 14.5 N/cm • PC (initial) 15 N/cm PS (after 14 days) 14.5 N/cm • PC (after 14 days) 16.5 N/cm PVC (initial) 11.5 N/cm • PC (after 14 days) 16.5 N/cm PVC (initial) 11.5 N/cm • PC (after 14 days) 16.5 N/cm PVC (initial) 10.5.1 oz/in • PE (initial) 7 N/cm PVC (after 14 days) 17.5 N/cm • PE (after 14 days) 8 N/cm Steel (initial) 13 N/cm • PET (initial) 11 N/cm Steel (after 14 days) 13.5 N/cm	Adhesion to Values					
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73.1 oz/in 118.8 oz/in • PET (initial) 11 N/cm • Steel (after 14 days) 13.5 N/cm	• PE (initial)		• PVC (after 14 days)			
	• PE (after 14 days)		• Steel (initial)			
100.5 oz/in 123.3 oz/in	• PET (initial)	11 N/cm 100.5 oz/in	• Steel (after 14 days)	13.5 N/cm 123.3 oz/in		

Additional Information

Liner variants: PV0 brown glassine paper (69 μ m/2.7 mils; 80g/m²) PV1 white paper liner (84 μ m/3.3 mils; 102g/m²) PV2 brown glassine paper (78 μ m/3.1 mils, 90g/m²) PV6 red MOPP-film (80 μ m/3.2 mils, 72g/m²)

A fingerlift version (extended liner), tesa® 61970, is also available.

According to VDA278 analysis, tesa 51970 does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).

For latest information on this product please visit http://l.tesa.com/?ip=51970





Product Information

Disclaimer

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