

tesa® 4962

Product Information



Premium double-sided non-woven tape

Product Description

tesa® 4962 is a double-sided tape consisting of a non-woven backing and a tackified acrylic adhesive.

tesa® 4962 features especially:

- · High adhesion values on different substrates
- Excellent wetting (grabbing) power to rough surfaces
- Excellent temperature resistance performance

Product Features

- Skin contact certification according to ISO 10993-5 and ISO 10993-10
- · Reliable bond, often also on low surface energy surfaces
- · Light and aging-resistant acrylic adhesive for long-term applications
- · Excellent initial tack and peel adhesion
- · Good converting and die-cutting properties
- · Highly conformable to follow difficult 3D shapes due to non-woven backing

Application Fields

Mounting of plastic and foam parts, heavy papers, textile and leather

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

| • | Backing | non-woven | • | Color | translucent |
|---|------------------|-------------------|---|--------------------|---------------------|
| • | Type of adhesive | tackified acrylic | • | Color of liner | brown |
| • | Type of liner | paper | • | Thickness of liner | 69 μm |
| • | Total thickness | 160 μm | • | Weight of liner | 80 g/m ² |
| | | | | | |



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Properties/Performance Values

| Elongation at break Tonsile strength | 3 % |
|--|-----------|
| Tensile strength | 8 N/cm |
| Ageing resistance (UV) | very good |
| Chemical Resistance | good |
| Fogging | good |
| Humidity resistance | very good |

| • | Static shear resistance at 23°C | good |
|---|---------------------------------|-----------|
| • | Static shear resistance at 40°C | medium |
| • | Tack | very good |
| • | Temperature resistance long | 80 °C |
| | term | |
| • | Temperature resistance min. | -40 °C |

200°C

Temperature resistance short

term

Adhesion to Values

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|---|----------------------------------|-----------|--|
| • | ABS (initial) | 11 N/cm | |
| • | ABS (after 14 days) | 12 N/cm | |
| • | Aluminium (initial) | 10 N/cm | |
| • | Aluminium (after 14 days) | 10.5 N/cm | |
| • | PC (initial) | 13 N/cm | |
| • | PC (after 14 days) | 14 N/cm | |
| • | PC (covered side, after 14 days) | 14 N/cm | |
| • | PE (initial) | 6.5 N/cm | |
| • | PE (after 14 days) | 7 N/cm | |
| • | PET (initial) | 9.5 N/cm | |
| | | | |

| • | PET (after 14 days) | 10.5 N/cm |
|---|-----------------------|-----------|
| • | PP (initial) | 8.5 N/cm |
| • | PP (after 14 days) | 10 N/cm |
| • | PS (initial) | 12 N/cm |
| • | PS (after 14 days) | 13 N/cm |
| • | PVC (initial) | 11 N/cm |
| • | PVC (after 14 days) | 15 N/cm |
| • | Steel (initial) | 11.5 N/cm |
| • | Steel (after 14 days) | 12 N/cm |
| | | |

Additional Information

Liner variants:

PV0 brown glassine paper (71 μ m) PV6 red MOPP-film (80 μ m)

Disclaimer

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