



tesa[®] 75505 Transfer 50µm



Product Information

50 µm double-sided tackified acrylic

Product Description

tesa[®] 4965 Transfer is a conformable, tackified acrylic transfer tape with a thickness of 50 µm. It is equipped with our proven and well-known tesa[®] 4965 adhesive, which is transparent, ageing resistant and has a high initial tack. tesa[®] 4965 Transfer therefore offers very good immediate grab to uneven surfaces and is suitable for a wide range of applications, such as lamination of lightweight, thin materials. Several products are equipped with this unique and high performing tesa[®] 4965 adhesive, and together these products make up Team 4965. This double-sided film tape assortment helps to easily select the most efficient tape based on customer demands, products, and processes. tesa[®] 4965 Transfer 50 µm can be ordered using order number tesa[®] 75505. Explore the benefits of the full tesa[®] 4965 assortment here: <https://www.tesa.com/en/industry/general-applications/mounting/team-4965-assortment>.

Product Features

Main features:

- Excellent conformability due to transfer tape design
- Very good initial adhesion to a wide variety of substrates
- Very good temperature and humidity resistance
- Good die cutting properties

Application Fields

tesa[®] 4965 Transfer is suitable for mounting and lamination applications of flexible materials and lightweight parts.

Example applications are:

- Mounting of lightweight parts and materials
- Mounting of foams, felts, fabrics and textiles
- Lamination of insulation materials
- Mounting of flooring systems
- Membrane switch mounting
- Splicing

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be

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Technical Information (average values)

used for specification purposes.

Product Construction

• Backing material	none	• Colour	transparent
• Type of adhesive	tackified acrylic	• Colour of liner	brown/blue logo
• Type of liner	glassine	• Thickness of liner	70 µm
• Total thickness	50 µm	• Weight of liner	80 g/m ²

Properties/Performance Values

• Ageing resistance (UV)	very good	• Temperature resistance long term duration	100 °C
• Humidity resistance	very good	• Temperature resistance min.	-40 °C
• Tack	good, medium	• Temperature resistance short term duration	200 °C

Adhesion to Values

• ABS (initial)	8 N/cm	• PP (initial)	2 N/cm
• ABS (after 14 days)	9 N/cm	• PP (after 14 days)	4 N/cm
• Aluminium (initial)	7 N/cm	• PS (initial)	7 N/cm
• Aluminium (after 14 days)	7.5 N/cm	• PS (after 14 days)	9 N/cm
• PC (initial)	9 N/cm	• PVC (initial)	7 N/cm
• PC (after 14 days)	9.5 N/cm	• PVC (after 14 days)	11 N/cm
• PE (initial)	2 N/cm	• Steel (initial)	8 N/cm
• PE (after 14 days)	3.5 N/cm	• Steel (after 14 days)	8.5 N/cm
• PET (after 14 days)	7 N/cm	• Steel (after 3 days)	8 N/cm



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Additional Information

Liner variants: PV12: transparent PET liner (75 μ m; 105 g/m²) PV20: branded brown paper liner (70 μ m; 80 g/m²)

Disclaimer

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