



**Product Information** 



Double-sided PE foam mounting tape

# **Product Description**

tesa® 62932 is a double sided PE foam tape for constructive mounting applications. It consists of a highly conformable closed cell PE foam backing and a tackified acrylic adhesive. The foam tape features good adhesion on highly structured surfaces as well as a high tack and a short dwell time until reaching final adhesion. tesa® 62932 is able to withstand humidity, chemicals, softeners and UV light. tesa® 62932 is a highly versatile adhesive, offering excellent immediate adhesion on numerous substrates, even at low bonding pressures. The double sided foam tape is fully suitable for outdoor use, featuring water-, ageing- and UV-resistance. The acrylic foam offers very good cold shock absorption, is capable of levelling out different thermal expansions and offers excellent bonding strength. Due to the foam's conformability, tesa® 62932 has a strong hold even on irregular or rough substrates.

# **Product Features**

- Thin foam backing for a small design gap
- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- Fully outdoor suitable: UV, water and ageing resistant
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

# **Applications**

- tesa® 62932 is used for demanding long-term constructive applications, including:
- Window skirting trims
- Muntin bars
- Dust and moisture seals
- Decorative elements on doors
- tesa $^{\ensuremath{\$}}$  62932 is available with other liner variants

# Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

# Applications

Type of adhesive

Backing

PE foam tackified acrylic Total thicknessColor

500 μm black/white



# tesa® 62932

# **Product Information**

# **Properties/Performance Values**

<ul> <li>Elongation at break</li> <li>Tensile strength</li> <li>Ageing resistance (UV)</li> <li>Chemical Resistance</li> <li>Humidity resistance</li> <li>Softener resistance</li> </ul>	270 % 8 N/cm good good very good medium	<ul> <li>Static shear resistance at 23°C</li> <li>Static shear resistance at 40°C</li> <li>Tack</li> <li>Temperature resistance long term</li> <li>Temperature resistance short term</li> </ul>
Adhesion to Values		

<ul> <li>ABS (initial)</li> <li>ABS (after 14 days)</li> <li>Aluminium (initial)</li> <li>Aluminium (after 14 days)</li> <li>PC (initial)</li> <li>PC (after 14 days)</li> <li>PE (initial)</li> <li>PE (after 14 days)</li> <li>PE (after 14 days)</li> </ul>	14 N/cm 17 N/cm 13 N/cm 17 N/cm 17 N/cm 1.7 N/cm 3 N/cm	• • •	PET (after 14 days) PP (initial) PP (after 14 days) PS (initial) PS (after 14 days) PVC (initial) PVC (after 14 days) Steel (initial)	17 N/cm 1.8 N/cm 3.3 N/cm 10.5 N/cm 17 N/cm 14.5 N/cm 13 N/cm
• PET (initial)	12.5 N/cm	•	Steel (after 14 days)	17 N/cm

# **Additional Information**

Liner variants: PV0 brown glassine paper (71  $\mu$ m) PV10 red filmic liner (120 µm) PV14 white PE-coated paper (120 µm) PV15 blue PE (100 μm)

Peel Adhesion:

- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC

good

good good

80 °C

80 °C





**Product Information** 

# Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



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