



# **Product Information**

### Double-sided extra strong filmic tape

#### **Product Description**

tesa® 4967 is a transparent double-sided self-adhesive tape consisting of a PET backing and a modified acrylic adhesive.

tesa® 4967 features especially:

- Extremely high holding power even at elevated temperatures
- Superior converting performance due to strong PET backing and reduced adhesive mass flow
- Good bonding performance even to LSE materials

#### **Product Features**

- Extremely high holding power even at elevated temperatures
- Superior converting performance due to strong PET backing and reduced adhesive mass flow
- Good bonding performance even to LSE materials

#### **Applications**

- Mounting lenses to mobile phone housings
- Mounting of ABS plastic parts in the automotive industry
- Mounting of decorative profiles and mouldings in the furniture industry

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Applications**

<ul><li>Backing</li><li>Type of adhesive</li></ul>	PET film tackified acrylic	<ul><li>Total thickness</li><li>Color</li></ul>	160 µm transparent
Properties/Performance V	alues		
<ul> <li>Elongation at break</li> <li>Tensile strength</li> <li>Ageing resistance (UV)</li> <li>Chemical Resistance</li> <li>Humidity resistance</li> <li>Softener resistance</li> </ul>	50 % 20 N/cm very good good very good good	<ul> <li>Static shear resistance at 23°C</li> <li>Static shear resistance at 40°C</li> <li>Tack</li> <li>Temperature resistance long term</li> <li>Temperature resistance short term</li> </ul>	good good 100 °C 200 °C





# **Product Information**

### **Adhesion to Values**

<ul> <li>ABS (initial)</li> <li>ABS (after 14 days)</li> <li>Aluminium (initial)</li> <li>Aluminium (after 14 days)</li> <li>PC (initial)</li> <li>PC (after 14 days)</li> <li>PE (initial)</li> <li>PE (after 14 days)</li> </ul>	9.8 N/cm 10.8 N/cm 9.6 N/cm 12.2 N/cm 11.7 N/cm 13.1 N/cm 5.2 N/cm 5.7 N/cm	<ul> <li>PET (after 14 days)</li> <li>PP (initial)</li> <li>PP (after 14 days)</li> <li>PS (initial)</li> <li>PS (after 14 days)</li> <li>PVC (initial)</li> <li>PVC (after 14 days)</li> <li>Steel (initial)</li> </ul>	10.5 N/cm 5.3 N/cm 7 N/cm 10.2 N/cm 11.1 N/cm 8.9 N/cm 11.9 N/cm 12 N/cm
<ul><li>PE (after 14 days)</li><li>PET (initial)</li></ul>	9.3 N/cm	<ul><li>Steel (Initial)</li><li>Steel (after 14 days)</li></ul>	12 N/cm 13.4 N/cm

### **Additional Information**

According to VDA278 analysis, tesa 4967 does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).

## Disclaimer

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