



Adhesive

Foam Tapes

tesa® Tapes for Sealing and Damping Applications

Our Foam Tapes

For Ensuring a Reliable Seal, Time and Time Again

tesa is a global leader in the manufacturing of adhesive solutions. With over 125 years of experience and a footprint in over 100 countries, tesa has a long standing history of delivering German engineered quality in each and every product. Our long history of success is based on more than just innovative ideas, quality and technological progress. Influential factors also include taking responsibility for people and the environment, with our goal to protect ecological resources and to practice social responsibility in order to have a positive influence on the society in which we live.

tesa® Adhesive Foam Tapes

tesa® Adhesive Foam Tapes are designed for a variety of sealing and damping applications, and are widely used across many industries.

Our foam tape can be used to seal out moisture, dust, draughts, fumes, light and insects, eliminate or reduce noise and vibration, provide impact resistance, cushioning and protection, or even dissipate stress on various assembled components.

Our comprehensive range has been designed to solve even the most challenging applications, with solutions that offer various features including high conformability, abrasion resistance, extreme environmental resistance and petrochemical resistance.

On top of this, our range includes options that are certified to meet many global and industry standards across flame retardancy, food and water compatibility.



tesa® 476 PU

Polyurethane open cell single sided foam



Product Description

tesa 476 PU Series is a polyurethane open cell foam tape with an acrylic adhesive on one side. The open cell foam makes it suitable for sealing from dust and draft, while the acrylic adhesive allows for easy application to various surface materials.

tesa 476 Series foam tape is soft and highly conformable, and suitable for use on uneven surfaces. The polyurethane foam also helps to absorb sound and dampen vibrations.

Product Features

- Foam compresses easily, is highly conformable and recovers quickly
- Foam will absorb sound and dampen vibration
- Adheres easily to a wide variety of surfaces
- Can be used to produce die cut pads and gaskets

Applications

tesa® 476 Series foam tape is a cost effective solution for a variety of sealing applications in the concreting and general industrial market.

Other application includes:

- Draught and dust sealing on doors and windows
- Sealing concrete form work
- Sealing and noise dampening between office partitions and walls or ceilings
- Vibration dampening in appliances
- Dust and insect filter on lights

Certification

- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	PU open cell foam
Colours	Grey
Adhesive Type	Acrylic
Thickness	4761 - 3mm 4763 - 6mm 4766 - 12mm
Tape Widths Available	9mm to 1220mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	2.4 N/cm	
Compression Set at 50%	20%	
Elongation at Break	100%	
Temperature Resistance	-10 °C to 80°C	

For more Technical information on other tape thicknesses, please refer to our website.

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tesa® 749 PE

Cost Effective Permanent Sealing Solution



Product Description

tesa® 749 Series foam tape consists of a closed cell polyethylene foam backing with an acrylic adhesive on one side. The foam is irradiation cross-linked to ensure consistent high-quality.

The closed cell foam makes it suitable for sealing out dust and water, while the acrylic adhesive allows for easy application to various surface materials. The foam tape will not contaminate food or water. It is flame retardant (FMVSS 302) for thicknesses greater than 7mm.

Product Features

- Balance of cost-effective PE backing without compromising on quality
- Resistant to weathering, ageing and fungi
- High-tack acrylic adhesive offers a permanent bond
- Food and water compatible
- Resistant to oil, petrol, solvents and many chemicals

Applications

tesa® 749 Series foam tape is a cost effective solution for a variety of sealing applications in the concreting and general industrial market.

Other application includes:

- Draught and water sealing
- Sealing concrete form work
- Sealing electrical enclosures
- Sealing between the canopy and tray in recreational vehicle

Certification

- Food and water compatible (complies with FDA CFR 177.1520, CFR 178.3010, CFR 177.1210)
- REACH & RoHS Compliant
- Flame retardancy >7mm (FMVSS 302)





Product Details

Attribute	Value
Backing Material	Irradiation cross-linked closed cell PE foam
Colours	Grey
Adhesive Type	Acrylic
Tape Thicknesses	7492 - 3mm 7493 - 6mm 7494 - 10mm 7495 - 12mm
Tape Widths Available	6mm to 1220mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Nominal Density	33 kg/m ³	
Force to Compress 25%	0.35 kg/cm ²	
Compression Set at 25%	6.5%	JIS K6767
Tensile Strength	40 N/cm ²	JIS K6767
Elongation at Break	175%	JIS 6767
Water Absorption	0.07 mg/cm ²	JIS K6767
Water Tightness	100% at 10% compression	
Thermal Conductivity	0.035 W/mk	ASTM C518
Flammability	All thicknesses greater than 7mm are flame retardant	FMVSS 302
Temperature Resistance	-80°C to 80°C	

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tesa® 601 PVC

Highly Conformable PVC Foam for Rough & Uneven Surfaces

Product Description

tesa® 601 Series foam tape consists of a closed cell polyvinyl chloride (PVC) foam backing with an acrylic adhesive on one side. The closed cell foam can create a waterproof barrier when compressed, while the grade PVC foam is flexible, and conformable to help seal uneven surfaces.



Product Features

- Adheres to wide variety of surfaces
- Resistant to moisture and UV
- Foam backing will absorb sound and dampen vibration
- Compressible soft foam can be used for die cutting and gaskets

Applications

tesa® 601 Series foam tape is a highly effective sealing solution across many rough and uneven surfaces due to its highly conformable backing, and widely used in applications including:

- Sealing panels on portable buildings and caravan panels
- Dam wall sealing (concreting)
- Draft and water sealing
- Vibration damping and sound reduction on aluminium boat hulls
- Vibration damping on automotive weather shields

Certification

- Flame Retardant to FMVSS 302 (black version only)
- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	PVC closed cell foam
Colours	Black and Grey
Adhesive Type	Acrylic
Tape Thicknesses	60103 - 3.2mm (Black & Grey) 60105 - 4.8mm (Black) 60106 - 6.4mm (Black & Grey) 60109 - 9.5mm (Black & Grey) 60112 - 12.7mm (Black & Grey) 60119 - 19mm (Black)
Tape Widths Available	6mm to 1220mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	6 N/cm (Black) 2.8 N/cm (Grey)	
Nominal Density	110 kg/m ³ (Black) 130 kg/m ³ (Grey)	ASTM D1667
Hardness Shore 00	21 (Black) 25 (Grey)	ASTM D1667
Force to Compress 25%	0.176 kg/cm ² (Black) 0.246 kg/cm ² (Grey)	ASTM D1667
Compression Set at 30%	4% (Black) 5% (Grey)	ASTM D1667
Tensile Strength	1.75 kg/cm ² (Black) 2.10 kg/cm ² (Grey)	ASTM D412
Elongation at Break	150%	ASTM D412
Water Tightness	100% at 50% compression	
Temperature Resistance	-40°C to 80°C	

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tesa® 602 PVC

Medium Density Single Sided PVC Foam for Rough & Uneven Surfaces

Product Description

tesa® 602 series is a medium grade closed cell PVC foam tape with an acrylic adhesive on one side. The closed cell foam creates a water-proof barrier when compressed, while still being flexible enough to seal uneven surfaces. The medium density foam has a greater resistance to water penetration, making it an ideal choice for sealing applications in the glazing industry.



The product is silicone compatible and available in customised die cuts.

Product Features

- Adheres to wide variety of surfaces
- Resistant to moisture and UV
- Foam backing will absorb sound and dampen vibration
- Medium density foam can be used for die cutting and gaskets

Applications

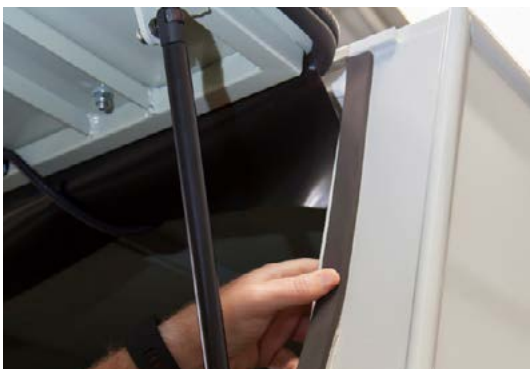
tesa® 602 Series foam tape is ideal for use in the glazing industry, including sealing between glass and aluminium in windows and the corners of aluminium window frames.

Other application includes:

- Sealing between panels in trucks and buses
- Sealing panels and uneven surfaces in portable buildings
- Dam wall sealing in concreting, sealing light fittings
- Sealing externally mounted air conditioning fan units on walls or roofs
- Sealing electrical access panels on industrial machinery
- Sealing electrical housings, enclosures and cabinet doors

Certification

- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	PVC closed cell foam
Colours	Grey
Adhesive Type	Acrylic
Tape Thicknesses	60203 - 3.2mm 60206 - 6.4mm 60209 - 9.5mm 60212 - 12.7mm
Tape Widths Available	6mm to 1220mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	2.8 N/cm	
Nominal Density	180 kg/m ³	ASTM D1667
Hardness Shore 00	28	ASTM D1667
Force to Compress 25%	34 kPa	ASTM D1667
Compression Set at 30%	2%	ASTM D1667
Tensile Strength	34 N/cm ²	ASTM D412
Elongation at Break	130%	ASTM D412
Water Tightness	100% at 30% compression	
Temperature Resistance	-35°C to 90°C	

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tesa® 64701 PVC

High Density Single Sided PVC Foam for Rough & Uneven Surfaces

Product Description

tesa® 64701 High density PVC closed cell single sided foam tape 1.6mm thick. The closed cell foam can create a waterproof barrier when compressed, while the PVC foam is flexible and dense to help seal uneven surfaces. Ideal for use in the glazing market.



Product Features

- Adheres to wide variety of surfaces
- Provides an optimal seal against water and dust when compressed
- Resistant to moisture and UV
- Foam backing will absorb sound and dampen vibration
- High density foam excellent for die cutting and gaskets

Applications

tesa® 647 Series foam tape is ideal for use in glazing, marine and transportation type applications, including bus, truck and caravan manufacturing.

Other application includes:

- Sealing between glass and aluminum in windows
- Sealing the corners of aluminum window frames
- Sealing between panels in trucks and buses
- Sealing externally mounted air conditioning fan units on walls and roofs
- Sealing electrical access panels on industrial machinery
- Sealing electrical housings, enclosures and cabinet doors

Certification

- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	PVC closed cell foam
Colours	Black
Adhesive Type	Acrylic
Tape Thicknesses	64701 - 1.6mm
Tape Widths Available	9mm - 1020mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	6.5 N/cm	ASTM D3330
Nominal Density	220 kg/m ³	ASTM D792
Hardness Shore 00	60	ASTM D2240
Force to Compress at 25%	60 KPa	ASTM D1056
Tensile Strength	9 N/cm	ASTM D412
Elongation at Break	120%	ASTM D412
Water Tightness	100% at 30% Compression	
Temperature Resistance	90°C	

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tesa® 648 PVC D/S

High Density Double Sided PVC Foam for Rough & Uneven Surfaces

Product Description

tesa® 648 Series foam tape consists of a closed cell polyvinyl chloride (PVC) foam backing with a double sided acrylic adhesive. The closed cell foam can create a waterproof barrier when compressed, while the PVC foam is flexible and dense to help seal uneven surfaces. This is an ideal choice for sealing applications in the glazing market.



Product Features

- Adheres to wide variety of surfaces
- Provides an optimal seal against water and dust when compressed
- Resistant to moisture and UV
- Foam backing will absorb sound and dampen vibration
- High density foam excellent for die cutting and gaskets

Applications

tesa® 648 Series foam tape is a highly effective sealing solution across many rough and uneven surfaces due to its highly conformable and dense backing, and is widely used in applications including:

- Primary glazing seal for domestic and commercial glazing system
- Primary seal between the glass and metal frame in commercial and domestic windows and window walls
- Die cut corner seal in domestic and commercial windows

Certification

- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	PVC closed cell foam
Colours	Black
Adhesive Type	Acrylic
Tape Thicknesses	64801 - 1.2mm 64802 - 1.6mm 64803 - 3.2mm
Tape Widths Available	6mm to 1020mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	6.5 N/cm	ASTM D3330
Nominal Density	250 kg/m ³	ASTM D792
Hardness Shore 00	70	ASTM D2240
Force to Compress at 25%	110 kPa	ASTM D1667
Tensile Strength	> 9 N/cm	ASTM D412
Elongation at Break	> 40%	ASTM D412
Water Tightness	100% at 10% compression	
Temperature Resistance	90°C	

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tesa® 5060 PVC NITRILE

Abrasion Resistant Foam for Long Term Durability



Product Description

tesa® 5060 Series foam tape consists of a closed cell skinned PVC nitrile foam backing with an acrylic adhesive on one side. The 'skinned' foam creates an abrasion resistant layer, which is particularly suited where contact with sharp or rough surfaces will occur such as in enclosure doors.

Product Features

- Resistant to abrasion and tearing
- Resistant to weathering making it suitable for both indoors and outdoors
- Flame retardant
- Low compression set means that after long periods of compression the foam rebounds to its original state
- Electrically non-conductive - can be used as an electrolysis barrier
- Good thermal insulation properties

Applications

tesa® 5060 Series foam tape is a durable sealing solution, designed for applications where sharp or rough contact will occur, including:

- Sealing electrical enclosures and switchboard cabinets
- Sealing industrial access doors and hatches
- Sealing hatches on boats
- Sealing externally mounted air conditioning equipment

Certification

- Foam is self-extinguishing according to ASTM D1692
- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	Closed cell PVC/Nitrile Foam
Colours	Black
Adhesive Type	Acrylic
Tape Thicknesses	50601 - 3mm 50602 - 6mm 50603 - 9mm 50604 - 12mm
Tape Widths Available	6mm to 1220mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	11 N/cm	
Nominal Density	70 kg/cm ³	
Tensile Strength	30 N/cm	
Elongation at Break	200%	
Water Absorption	8% Wt%Max.	ASTM 1056-14
Water Tightness	100% at 10% compression	
Thermal Conductivity	0.27 BTU·in/h·ft ² ·°F	ASTM C177-19
Flammability	Foam is self-extinguishing	ASTM D1692
Temperature Resistance	-10°C to 80°C	

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tesa® 6110 EPDM

High-Performance Foam for Extreme Environments



Product Description

tesa® 6110 Series high-performance foam tape consists of a closed cell EPDM rubber backing with an acrylic adhesive on one side. The foam offers high temperature resistance (-40°C to 105°C) as well as excellent resistance to UV light and moisture.

tesa® 6110 Series is FDA compliant and will not contaminate drinking water. It is compatible with plastics and is flame retardant to FMVSS 302 for thickness $\geq 2.5\text{mm}$.

Product Features

- Excellent resistant to UV, and moisture
- High temperature resistance (-40°C to 105°C)
- Flame retardant
- Electrically non-conductive - can be used as an electrolysis barrier
- Compatible with silicones and plastics

Applications

tesa® 6110 Series foam tape is ideal for even the most challenging applications where exposure to harsh environmental conditions will occur, including:

- Sealing electrical enclosures and switchboard cabinets
- Sealing exterior and interior lighting
- Sealing industrial access doors and hatches
- Sealing domestic and commercial glazing systems
- Sealing externally mounted air conditioning equipment

Certification

- Flame retardant to FMVSS 302 (only for thickness $\geq 2.5\text{mm}$)
- FDA compliant to section 177.26
- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	Closed cell EPDM rubber
Colours	Black
Adhesive Type	Acrylic
Tape Thicknesses	61101 - 1.6mm 61102 - 3.2mm 61103 - 4.8mm 61104 - 6.4mm 61105 - 9.5mm 61106 - 12.7mm 61107 - 19mm
Tape Widths Available	6mm to 1331mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	12 N/cm	
Nominal Density	120 kg/m ³	ASTM D1667
Hardness Shore 00	37	
Force to Compress 25%	25 kPa	ASTM D1056
Tensile Strength	54 N/cm ²	ASTM D412
Elongation at Break	175%	ASTM D412
Water Tightness	100% at 10% compression	
Thermal Conductivity	0.38 BTU·in/h·ft ² ·°F	ASTM C518
Temperature Resistance	-40°C to 105°C	

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tesa® 667 EPDM

High-Performance Foam for Extreme Environments



Product Description

tesa® 667 Series is a superior and high-performance EPDM rubber closed cell single sided foam tape. It offers high temperature resistance (-40°C to a maximum 115°C) as well as excellent resistance to UV light and moisture, making it ideal for even the most challenging outdoor applications.

tesa® 667 is compatible with plastics and flame retardant to FMVSS 302. The tesa® 667 EPDM foam backing has been tested in accordance to FDA 21CFR 177.2600 and complies with product extraction limits for distilled water.

Product Features

- High temperature resistance (-40°C to 115°C)
- Excellent resistance to UV & moisture
- Non-staining, non-corrosive, non-conductive foam
- Plastic compatible
- Will not contaminate drinking water

Applications

tesa® 667 Series foam tape is ideal for even the most challenging applications where exposure to harsh environmental conditions will occur, including:

- Sealing cladding joints
- Sealing for water tanks
- Sealing electrical enclosures and switchboard cabinets
- Sealing interior and exterior lighting
- Sealing industrial access doors and hatches
- Sealing domestic and commercial glazing systems
- Sealing externally mounted air conditioning equipment
- Gaskets and vibration dampening for automotive & transport applications

Certification

- Flame retardant to FMVSS 302
- EPDM foam complies with FDA 21CFR 177.2600 (distilled water)
- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	Closed cell EPDM rubber
Colours	Black
Adhesive Type	Acrylic
Tape Thicknesses	66701 - 1.6mm 66703 - 3.2mm 66706 - 6.4mm 66709 - 9.5mm 66712 - 12.7mm
Tape Widths Available	12mm to 1000mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	5.5 N/cm	
Nominal Density	140 kg/m ³	ASTM D792
Hardness Shore 00	40	GB/T531.1-2008
Force to Compress 25%	45 kPa	ASTM D1056
Tensile Strength	15 N/cm	ASTM D421
Elongation at Break	55%	ASTM D421
Water Tightness	100% at 10% compression	
Thermal Conductivity	0.05 W/mK	ASTM C518
Flammability	Pass	FMVSS 302
Temperature Resistance	-40°C to 115°C	

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tesa® 6111 NEOPRENE

High Performing Petrochemical and Oil Resistant Foam



Product Description

tesa® 6111 Series foam tape consists of a closed cell neoprene rubber backing with a natural rubber adhesive on one side. The foam tape offers outstanding resistance to oils and other petrochemicals, while also flame retardant and resistant to weathering.

tesa® 6111 Series foam tape creates an electrolysis barrier between different metals, making it well suited for enclosure type applications.

Product Features

- Excellent resistance to petrol and oil
- Resistant to weathering and suitable for outdoor use
- Flame retardant
- Electrically non-conductive - can be used as an electrolysis barrier
- Compatible with plastics
- Suitable for die cutting due to its dimensional stability

Applications

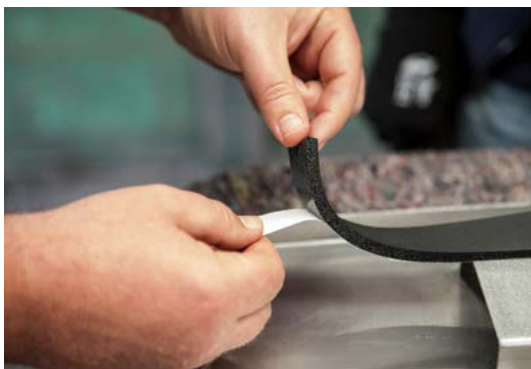
tesa® 6111 Series foam tape is well-suited for sealing in transport applications due to its excellent resistance to petrol and oil. The product is commonly used in sealing applications in trucks, buses, special-purpose vehicles, boats, yachts and caravans.

Other applications include:

- Sealing engine bays where contact with oil can occur
- Sealing access panel doors in machinery and transportation vehicles
- Sealing electrical enclosures and switch cabinets
- Sealing hatches on boats and yachts
- Sealing industrial access doors and hatches

Certification

- Flame retardant to FMVSS 302
- REACH & RoHS Compliant





Product Details

Attribute	Value
Backing Material	Closed cell neoprene rubber
Colours	Black
Adhesive Type	Rubber
Interliner Type	61111 - 1.6mm 61112 - 3.2mm 61113 - 4.8mm 61114 - 6.4mm 61115 - 9.5mm
Tape Widths Available	6mm to 1033mm



Technical Properties*

Attribute	Value	Testing Standard/Information
Adhesion to Steel	12 N/cm	
Nominal Density	100 kg/m ³	ASTM D1056
Hardness Shore 00	37	
Force to Compress 25%	25 kPa	ASTM D1056
Tensile Strength	41 N/cm ²	ASTM D412
Elongation at Break	175%	ASTM D412
Water Tightness	100% at 10% compression	
Thermal Conductivity	0.32 BTU·in/h·ft ² ·°F	ASTM C177
Temperature Resistance	-40°C to 70°C	

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Our management system is certified according to the standards ISO 9001, ISO/TS 16949, and ISO 14001.

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

For more information on our industry solutions,

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